

## NATIONAL OCCUPATIONAL STANDARDS FOR AUTOMOTIVE TECHNICIAN

## LEVEL 6



TVET CDACC P.O BOX 15745-00100 NAIROBI First published 2018

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#### **FOREWORD**

The provision of quality education and training is fundamental to the Government's overall strategy for social economic development. Quality education and training will contribute to achievement Kenya's development blue print and sustainable development goals.

Reforms in the education sector are necessary for the achievement of Kenya Vision 2030 and meeting the provisions of the Constitution of Kenya 2010. The education sector had to be aligned to the Constitution and this resulted to the formulation of the Policy Framework for Reforming Education and Training (Sessional Paper No. 4 of 2016). A key feature of this policy is the radical change in the design and delivery of the TVET training. This policy document requires that training in TVET be competency based, curriculum development be industry led, certification be based on demonstration of competence and mode of delivery allows for multiple entry and exit in TVET programmes.

These reforms demand that Industry takes a leading role in curriculum development to ensure the curriculum addresses its competence needs. It is against this background that these Occupational Standards were developed for the purpose of developing a competency based curriculum for Electrical Technician Level 6. These Occupational Standards will also be the bases for assessment of an individual for competence certification.

It is my conviction that these Occupational Standards will play a great role towards development of competent human resource for the Electrical sector's growth and sustainable development.

# PRINCIPAL SECRETARY, VOCATIONAL AND TECHNICAL TRAINING MINISTRY OF EDUCATION

#### **PREFACE**

Kenya Vision 2030 aims to transform the country into a newly industrializing, "middle-income country providing a high-quality life to all its citizens by the year 2030". Kenya intends to create a globally competitive and adaptive human resource base to meet the requirements of a rapidly industrializing economy through life-long education and training. TVET has a responsibility of facilitating the process of inculcating knowledge, skills and attitudes necessary for catapulting the nation to a globally competitive country, hence the paradigm shift to embrace Competency Based Education and Training (CBET).

The Technical and Vocational Education and Training Act No. 29 of 2013 and Sessional Paper No. 4 of 2016 on Reforming Education and Training in Kenya, emphasized the need to reform curriculum development, assessment and certification in TVET. This called for shift to CBET in order to address the mismatch between skills acquired through training and skills needed by industry as well as increase the global competitiveness of Kenyan labour force.

The TVET Curriculum Development, Assessment and Certification Council (TVET CDACC), in conjunction with Building Sector Skills Advisory Committee (SSAC), have developed these Occupational Standards for a Building Technician. These standards will be the bases for development of competency-based curriculum for Building Technician level 6.

The occupational standards are designed and organized with clear performance criteria for each element of a unit of competency. These standards also outline the required knowledge and skills as well as evidence guide. I am grateful to the Council members, Council Secretariat, Building SSAC, expert workers and all those who participated in the development of these occupational standards.

## Prof. CHARLES M. M. ONDIEKI, PhD, FIET (K), Con. EngTech. CHAIRMAN, TVET CDACC

#### **ACKNOWLEDGMENT**

These Occupational Standards were developed through combined effort of various stakeholders from private and public organizations. I am sincerely thankful to the management of these organizations for allowing their staff to participate in this course. I wish to acknowledge the invaluable contribution of industry players who provided inputs towards the development of these Standards.

I thank TVET Curriculum Development, Assessment and Certification Council (TVET CDACC) for providing guidance on the development of these Standards. My gratitude goes to the Electrical Engineering Sector Skills Advisory Committee (SSAC) members for their contribution to the development of these Standards. I thank all the individuals and organizations who participated in the validation of these Standards.

I acknowledge all other institutions which in one way or another contributed to the development of these Standards.

## CHAIRMAN ELECTRICAL ENGINEERING SECTOR SKILLS ADVISORY COMMITTEE

**ACRONYMS** 

AC Air conditioning

CDACC Curriculum Development, Assessment and

**Certification Council** 

CI Compression ignition

CV Constant velocity joint

DTI Dial test indicator

FOT Fixed orifice tube

GPS Global positioning system

ICT Information and Communication Technology

KCSE Kenya Certificate of Secondary Education

KNQA Kenya National Qualification Authority

KNQF Kenya National Qualification Framework

KPI King Pin inclination

OBD On-board diagnostics

PPE Personal protective equipment

SI Spark ignition

TVET Technical and Vocational Education and Training

TXV Thermal expansion valve

UJ Universal joint

## **KEY TO UNIT CODE**

## ENG/OS/ET/BC/01/6

Industry or sector			
Occupational Standar	ds —		
Occupational area		┚┃	
Type of competency			
Competency number			
Competency level –			

#### **OVERVIEW**

The Automotive Technician Level 6 qualification consists of competencies that a person must achieve to enable him/her to service and maintain motor vehicles in the motorvehicle service and repair industry.

The units of competency comprising Automotive Technician certificate level 6 qualifications include the following basic and core competencies:

#### **BASIC COMPETENCIES**

- 1. Demonstrate communication skills.
- 2. Demonstrate digital literacy.
- 3. Demonstrate entrepreneurial skills.
- 4. Demonstrate employability skills.
- 5. Demonstrate environmental literacy.
- 6. Demonstrate occupational safety and health practices.

#### COMMON UNITS OF COMPETENCY

- 1. Technical Drawing
- 2. Apply engineering Mathematics
- 3. Applying automotive engineering science principles
- 4. Applying workkshop technology principles

#### **CORE COMPETENCIES**

- 1. Service and repair motor vehicle
- 2. Service and repair vehicle engines components
- 3. Service vehicle fuel systems
- 4. Service vehicle transmission system
- 5. Service vehicle steering systems
- 6. Service vehicle suspension systems
- 7. Service vehicle braking systems
- 8. Service vehicle electrical systems

#### BASIC UNITS OF COMPETENCY

#### DEMONSTRATE COMMUNICATION SKILLS

UNIT CODE: ENG/OS/AUT/BC/1/6

#### UNIT DESCRIPTION

This unit covers the competencies required in meeting communication needs of clients and colleagues; developing, establishing, maintaining communication pathways and strategies. It also covers competencies for conducting interviews, facilitating group discussion and representing the organization in various forums.

#### ELEMENTS AND PERFORMANCE CRITERIA

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify
outcomes which make	the required level of performance for each of
the workplace function.	the elements.
	Bold and italicized terms are elaborated in the
	Range
1. Meet communication	1.1 Specific communication needs of clients and
needs of clients and	colleagues are identified and met.
colleagues.	1.2 Different approaches are used to meet
	communication needs of clients and
	colleagues.
	1.3 Conflict is addressed promptly and in a
	timely way and in a manner which does not
	compromise the standing of the
	organization.
2. Develop	2.1 Strategies for effective internal and external

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify
outcomes which make	the required level of performance for each of
the workplace function.	the elements.
	Bold and italicized terms are elaborated in the
	Range
communication	dissemination of information are developed
strategies.	to meet the organization's requirements.
	2.2 Special communication needs are
	considered in developing strategies to avoid
	discrimination in the workplace.
	2.3 Communication <i>strategies</i> are analyzed,
	evaluated and revised where necessary to
	make sure they are effective.
3. Establish and	3.1 Pathways of communication are established
maintain	to meet requirements of organization and
communication	workforce.
pathways.	3.2 Pathways are maintained and reviewed to
	ensure personnel are informed of relevant
	information.
4. Promote use of	4.1 Information is provided to all areas of the
communication	organization to facilitate implementation of
strategies.	the strategy.
	4.2 Effective communication techniques are
	articulated and modelled to the workforce.
	4.3 Personnel are given guidance about adapting
	communication strategies to suit a range of
	contexts.
5. Conduct interview.	5.1 A range of appropriate communication
	strategies are employed in <i>interview</i>
	situations.
	5.2 Records of interviews are made and

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which specify	
outcomes which make	the required level of performance for each of	
the workplace function.	the elements.	
	Bold and italicized terms are elaborated in the	
	Range	
	maintained in accordance with	
	organizational procedures.	
	5.3 Effective questioning, listening and	
	nonverbal communication techniques are	
	used to ensure that the required message is	
	communicated.	
6. Facilitate group	6.1 Mechanisms which enhance <i>effective</i>	
discussion.	group interaction is defined and	
	implemented.	
	6.2 Strategies which encourage all group	
	members to participate are used routinely.	
	6.3 Objectives and agenda for meetings and	
	discussions are routinely set and followed.	
	6.4 Relevant information is provided to the	
	group to facilitate outcomes.	
	6.5 Evaluation of group communication	
	strategies is undertaken to promote	
	participation of all parties.	
	6.6 Specific communication needs of	
	individuals are identified and addressed.	
7. Represent the	7.1 When participating in internal or external	
organization.	forums, presentation is relevant,	
	appropriately researched and presented in a	
	manner to promote the organization.	
	7.2 Presentation is clear and sequential and	
	delivered within a predetermined time.	

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify
outcomes which make	the required level of performance for each of
the workplace function.	the elements.
	Bold and italicized terms are elaborated in the
	Range
	7.3 Appropriate media is utilized to enhance
	presentation.
	7.4 Differences in views are respected.
	7.5 Written communication is consistent with
	organizational standards.
	7.6 Inquiries are responded to in a manner
	consistent with organizational standards.

## **RANGE**

This section provides work environment and conditions to which the performance criteria

apply. It allows for different work environment and situations that will affect performance.

Variable	Range
Communication strategies may	1.1 Language switch.
include but not limited to:	1.2 Comprehension check.
	1.3 Repetition.
	1.4 Asking for
	confirmation.
	1.5 Paraphrase.
	1.6 Clarification request.
	1.7 Translation.
	1.8 Restructuring.
	1.9 Approximation.
	2.0 Generalization.

1. Effective group interaction may	2.1 Identifying and
include but not limited to:	evaluating what is
include but not infined to.	C
	occurring within
	an interaction in a non
	judgmental way.
	2.2 Using active listening.
	2.3 Making a decision
	about appropriate
	words, behavior.
	2.4 Putting together a
	response which is
	culturally appropriate.
	2.5 Expressing an
	Individual perspective.
	2.6 Expressing own
	philosophy, ideology
	and background and
	exploring its impact
	with relevance to
	communication.
2. Situations may include but not	3.1 Establishing rapport.
limited to:	3.2 Eliciting facts and
	information.
	3.3 Facilitating resolution
	of issues.
	3.4 Developing action
	plans.
	3.5 Diffusing potentially
	difficult situations.

#### REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

## **Required Skills**

The individual needs to demonstrate the following skills:

- Effective communication.
- Active listening.
- Giving/receiving feedback.
- Interpretation of information.
- Role boundaries setting.
- Negotiation.
- Establishing empathy.
- Openness and flexibility in communication.
- Communication skills required to fulfil job roles as specified by the organization.
- Writing communications strategy.
- Applying key elements of communications strategy.

## Required Knowledge

The individual needs to demonstrate knowledge of:

- Communication process.
- Dynamics of groups and different styles of group leadership.
- Communication skills relevant to client groups.
- Flexibility in communication.
- Communication skills relevant to client groups.
- Key elements of communications strategy.

## **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical aspects of	Assessment requires evidence that the candidate:
Competency	1.1 Developed communication strategies to meet
1 ,	the organization requirements and applied in
	the workplace
	1.2 Established and maintained communication
	pathways for effective communication in the
	workplace
	1.3 Used communication strategies involving
	exchanges of complex oral information
2. Resource	The following resources should be provided:
Implications	2.1 Access to relevant workplace or
	appropriately simulated environment
	where assessment can take place
	2.2 Materials relevant to the proposed
	Activity or tasks
3. Methods of	Competency in this unit may be assessed
Assessment	through:
	3.1 Direct Observation/Demonstration with Oral
	Questioning
	3.2 Written Examination
4. Context of	Competency may be assessed individually in the
Assessment	actual workplace or through accredited
	institution
5. Guidance	Holistic assessment with other units relevant to
information for	the industry sector, workplace and job role is
assessment	recommended.

#### DEMONSTRATE DIGITAL LITERACY

**UNIT CODE: ENG/OS/AUT/BC/2/6** 

#### **UNIT DESCRIPTION**

This unit covers the competencies required to effectively using digital devices such as

Smartphones, tablets, laptops and desktop PCs. It entails identifying and using digital devices such as smartphones, tablets, laptops and desktop PCs for purposes of communication, work performance and management at the work place.

## ELEMENTS AND PERFORMANCE CRITERIA

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace functions.	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range
1. Identify appropriate	1.1 Concepts of ICT are determined in
computer software and	accordance with computer
hardware.	equipment.
	1.2 Classifications of computers are
	determined in accordance with
	manufacturer's specification.
	1.3 Appropriate computer software are
	identified according to
	manufacturer's specification.
	1.4 Appropriate computer hardware are
	identified according to
	manufacturer's specification.
	1.5 Functions and commands of

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which	
outcomes which make up	specify the required level of performance	
workplace functions.	for each of the elements.	
	Bold and italicized terms are elaborated	
	in the Range	
	operating system are determined in	
	accordance with manufacturer's	
	specification.	
2. Apply security measures	2.1 Data security and privacy are	
to data, hardware, and	classified in accordance with the	
software in automated	prevailing technology.	
environment.	2.2 Security threats are identified and	
	control measures are applied in	
	accordance with laws governing	
	protection of ICT.	
	2.3 Computer threats and crimes are	
	detected.	
	2.4 Protection against computer crimes	
	is undertaken in accordance with	
	laws governing protection of ICT.	
3. Apply computer software	3.1 Word processing concepts are	
in solving tasks	applied in resolving workplace tasks,	
	report writing and documentation.	
	3.2 <i>Word processing utilities</i> are applied	
	in accordance with workplace	
	procedures.	
	3.3 Worksheet layout is prepared in	
	accordance with work procedures.	
	3.4 Worksheets are built and data	
	manipulated in the worksheets in	
	accordance with workplace	

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which	
outcomes which make up	specify the required level of performance	
workplace functions.	for each of the elements.	
	Bold and italicized terms are elaborated	
	in the Range	
	procedures.	
	3.5 Continuous data manipulated on	
	worksheet is undertaken in	
	accordance with work requirements	
	3.6 Database design and manipulation is	
	undertaken in accordance with office	
	procedures.	
	3.7 Data sorting, indexing, storage,	
	retrieval and security is provided in	
	accordance with workplace	
	procedures.	
4. Apply internet and email	4.1 Electronic mail addresses are opened	
in communication at	and applied in workplace	
workplace.	communication in accordance with	
	office policy.	
	4.2 Office internet functions are defined	
	and executed in accordance with	
	office procedures.	
	4.3 Network configuration is	
	determined in accordance with office	
	operations procedures.	
	4.4 Official World Wide Web is	
	installed and managed according to	
	workplace procedures.	
5. Apply Desktop publishing	5.1 Desktop publishing functions and	
in official assignments.	tools are identified in accordance	

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which	
outcomes which make up	specify the required level of performance	
workplace functions.	for each of the elements.	
	Bold and italicized terms are elaborated	
	in the Range	
	with manufactures specifications.	
	5.2 Desktop publishing tools are	
	developed in accordance with work requirements.	
	5.3 Desktop publishing tools are applied	
	in accordance with workplace requirements.	
	5.4 Typeset work is enhanced in	
	accordance with workplace	
	standards.	
6. Prepare presentation	6.1 Types of presentation packages are	
packages.	identified in accordance with office	
	requirements.	
	6.2 Slides are created and formulated in	
	accordance with workplace	
	procedures.	
	6.3 Slides are edited and run in	
	accordance with work procedures.	
	6.4 Slides and handouts are printed	
	according to work requirements.	

## **RANGE**

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Va	riable	Range
1.	Appropriate computer	A collection of instructions or computer tools
	software	that enable the user to interact with
	may include but not	a computer, its hardware, or perform tasks.
	limited to:	
2.	Appropriate computer	A collection of physical parts of a computer
	hardware	system such as;
	may include but not	2.1 Computer case, monitor, keyboard, and
	limited to:	mouse
		2.2 All the parts inside the computer case,
		such as the hard disk drive, motherboard
		and video card.
3.	Data security and	3.1 Confidentiality of data.
	privacy may include	3.2 Cloud computing.
	but not limited to:	3.3 Integrity-but-curious data surfing.
4.	Security and control	4.1 Counter measures against cyber
	measures may include	terrorism.
	but not limited to:	4.2 Risk reduction.
		4.3 Cyber threat issues.
		4.4 Risk management.
		4.5 Pass-wording.
5.	Security threats may	5.1 Cyber terrorism.
	include but not	5.2 Hacking.
	limited to:	
6.	Word processing	Using a special program to create, edit and
	concepts may include	print documents.

Variable	Range
but not limited to:	
7. Network configuration may include but not limited to:	Organizing and maintaining information on the components of a computer network.

## REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

## **Required Skills**

The individual needs to demonstrate the following skills:

- Analytical skills.
- Interpretation.
- Typing.
- Communication.
- Computing (applying fundamental operations such as addition, subtraction, division and multiplication).
- Using a calculator.
- Basic ICT skills.

## Required Knowledge

The individual needs to demonstrate knowledge of:

- Software concept.
- Functions of computer software and hardware.
- Data security and privacy.
- Computer security threats and control measures.
- Technology underlying cyber-attacks and networks.
- Cyber terrorism.
- Computer crimes.
- Detection and protection of computer crimes.
- Laws governing protection of ICT.
- Word processing;
  - o Functions and concepts of word processing.
  - o Documents and tables creation and manipulations.
  - o Mail merging.
  - Word processing utilities.
- Spread sheets;
  - o Meaning, formulae, function and charts, uses and layout.
  - o Data formulation, manipulation and application to cells.
- Database;
  - Database design, data manipulation, sorting, indexing, storage retrieval and security
- Desktop publishing;
  - o Designing and developing desktop publishing tools.
  - Manipulation of desktop publishing tools.
  - o Enhancement of typeset work and printing documents.
- Presentation Packages;
  - Types of presentation packages.
  - Creating, formulating, running, editing, printing and presenting slides and handouts.
- Networking and Internet;
  - Computer networking and internet.

- o Electronic mail and World Wide Web.
- Emerging trends and issues in ICT;
  - o Identify and integrate emerging trends and issues in ICT.
  - Challenges posed by emerging trends and issues.

## **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance

criteria, required skills and knowledge and range.

1. Critical Aspects of	Assessment requires evidence that the
Competency.	candidate:
	1.1 Identified and controlled security
	threats.
	1.2 Detected and protected computer
	crimes.
	1.3 Applied word processing in office
	tasks.
	1.4 Designed, prepared work sheet and
	applied data to the cells in accordance to
	workplace procedures.
	1.5 Opened electronic mail for office
	communication as per workplace
	procedure.
	1.6 Installed internet and World Wide Web
	for office tasks in accordance with
	office procedures.
	1.7 Integrated emerging issues in computer
	ICT applications.
	1.8 Applied laws governing protection of
	ICT.
2. Resource	2.1 Tablets.

	Implications.	2.2 Laptops.
	impiroutions.	2.3 Desktop PCs.
		2.4 Desktop computer.
		1
		2.5 Calculator.
		2.6 Internet.
		2.7 Smart phone.
		2.8 Operations Manuals.
3.	Methods of	C Competency may be assessed through:
	Assessment.	3.1 Written Test.
		3.2 Demonstration.
		3.3 Practical assignment.
		3.4 Interview/Oral Questioning.
		3.5 Demonstration.
4.	Context of	Competency may be assessed in an
	Assessment.	off and on the job setting.
5.	Guidance	Holistic assessment with other units relevant
	information for	to the industry sector, workplace and job
	assessment.	role is recommended.

#### DEMONSTRATE ENTREPRENEURIAL SKILLS

**UNIT CODE: ENG/OS/AUT/BC/3/6** 

#### **UNIT DESCRPTION**

This unit covers the outcomes required to build and develop the enterprise to be more competitive within a changing business environment, specifically responding to consumer demands while maintaining product quality and accessibility, building a customer base and employee motivation.

#### ELEMENTS AND PERFORMANCE CRITERIA

ELEMENT	PERFORMANCE CRITERIA
These describe	These are assessable statements which specify the
the key outcomes	required level of performance for each of the elements.
which make the	Bold and italicized terms are elaborated in the Range
workplace	
function.	
1. Develop	1.1 Business innovation strategies are determined in
business	accordance with the organization strategies.
Innovative	1.2 Business innovation strategies are implemented for
strategies.	the purpose of business growth.
	1.3 Track record and normative capability profile of
	enterprise and similar businesses are reviewed and
	considered in setting strategic directions.
	1.4 Strengths, weaknesses, opportunities and threats are
	considered when developing new ideas,
	approaches, goals and directions.
	1.5 Decisions about enterprise strategies/directions are
	made after careful consideration of all relevant
	information.
	1.6 <i>Business/corporate plan</i> is developed that sets out
	tactics, resource implications, timeframes,

EL	EMENT	PERFORMANCE CRITERIA
The	ese describe	These are assessable statements which specify the
the	key outcomes	required level of performance for each of the elements.
wh	ich make the	Bold and italicized terms are elaborated in the Range
wo	rkplace	
fun	ection.	
		production and sales target.
2.	Develop new	2.1 Alternative product/service offerings are
	products/	canvassed and studied for feasibility.
	markets.	2.2 Potential and new sources/sellers of supplies
		and raw materials are identified and
		canvassed.
		2.3 Target markets and buyers are identified
		and surveyed as to their preferences and
		brand loyalties.
3.	Expand	3.1 Enterprise is built up and sustained through
	customers	responsiveness to market demands and the
	and product	regulatory environment.
	lines	3.2 Competitive advantage of existing products and
		services is maintained/enhanced through
		responsive advocacies and strategies.
		3.3 Constant listening to stakeholder/client
		feedback is ensured to maintain loyal client
		base.
4.	Motivate	4.1 Regular dialogue is established and
	staff/workers.	maintained in all levels and relevant sections
		of the enterprise.
		4.2 Flow of communications in both directions is
		encouraged.
		4.3 Helpful mechanisms and benefits are
		implemented.
		4.4 Issues/problems are proactively resolved

ELEMENT	PERFORMANCE CRITERIA
These describe	These are assessable statements which specify the
the key outcomes	required level of performance for each of the elements.
which make the	Bold and italicized terms are elaborated in the Range
workplace	
function.	
	through win-win solutions wherever
	practicable.
5. Expand	5.1 Capital employed in business is continuously
employed	reviewed as per the strategic plan.
capital base.	5.2 Business share holdings are reviewed in
	accordance with the type of business.
	5.3 Capital employed is expanded according
	to organization procedures.
	5.4 Types of shares are determined according to
	strategic plan.
	5.5 Shares diversification process is undertaken
	as per office procedures.
	5.6 Role of shareholders is determined and
	implemented in accordance organization
	procedures.
6. Undertake	6.1 Regions for expansion are continuously
county/	reviewed in accordance with strategic plan and
regional	company's expansion plan
business	6.2 County business regulations are reviewed and
expansion.	adhered to in accordance with set procedures.
	6.3 Regional laws and regulations are adhered
	to in accordance with set procedures.
	6.4 County/regional business expansion is
	undertaken in accordance with organization's
	growth/ expansion plan.

## **RANGE**

This section provides work environment and conditions to which the performance criteria

apply. It allows for different work environment and situations that will affect performance.

Va	riable	Range
1.	Strategic directions may include but not limited to:	<ul><li>1.1 Business continuity and succession</li><li>1.2 Resource access security.</li><li>1.3 Core competencies development.</li><li>1.4 New developments e.g. technological change, new products.</li></ul>
2.	Business/Corporate plan may include but not limited to:	<ul> <li>2.1 Action steps and responsibilities of departments and individual workers.</li> <li>2.2 Resource requirements and budget.</li> <li>2.3 Tactics and strategies to achieve objectives.</li> </ul>
3.	Helpful mechanisms may include but not limited to:	<ul> <li>3.1 Wage and non-wage benefits.</li> <li>3.2 Employee awards and recognition systems.</li> <li>3.3 Employee rights and welfare policies.</li> <li>3.4 Full-disclosure/transparency policies.</li> </ul>

#### REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

#### **Required Skills**

The individual needs to demonstrate the following skills:

- Assessing a range of alternative products and strategies.
- Critically analyzing information, summarizing and making sense of previous and current market trends.
- Identifying changing consumer preferences and demographics.
- Thinking "outside the box".
- Ensuring quality consistency.
- Reducing lead time to product/service delivery.
- Managing operations/ production.
- Using formal problem-solving procedures, e. g., root-cause analysis, six sigma.
- Communication skills.
- Applying motivational principles, e. g., positive stroking, and behavior modification.
- Assessing a range of alternatives rather than choosing the easiest option.
- Achieving ownership and credibility for the enterprise vision.
- Critically analyzing information, summarizing and making sense of previous and current market trends.
- Developing solutions and practical strategies which are "outside the box".

## Required Knowledge

The individual needs to demonstrate knowledge of:

- Features and benefits of common operational practices, e. g., continuous improvement (kaizen), waste elimination.
- Conflict resolution.

- Health, safety and environment (HSE) principles and requirements.
- Public-relations strategies.
- Basic cost-benefit analysis.
- Basic financial management.
- Business strategic planning.
- Impact of change on individuals, groups and industries.
- Employee assistance.
- Government and regulatory processes.
- Local and international market trends.
- Product promotion strategies.
- Mechanisms in the enterprise.
- Market and feasibility studies.
- Local and global supply chains business models and strategies.
- Government and regulatory processes
- Local and international business environment.
- Concepts of change management.
- Relevant developments in other industries.
- Capital employed.
- Regional/ County business expansion.
- Innovation in business.

#### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance

criteria, required skills and knowledge and range.

1. Critical Aspects of	Assessment requires evidence that the
Competency	candidate:
	1.1 Demonstrated ability to maintain a
	profitable and stable enterprise as shown by
	stakeholder feedback, employee testimonies

	and company financial statements.
	1.2 Demonstrated ability to conceptualize and
	plan a micro/small enterprise
	1.3 Demonstrated ability to manage/operate a
	micro/small-scale business
	1.4 Demonstrated basic marketing skills
2. Resource	The following resources should be provided:
Implications.	2.1 Interview guide for entrepreneurs.
	2.2 Enterprise workers and third parties.
	2.3 Materials and location relevant to the
	proposed activity and tasks.
3. Methods of	3.1 Case problems.
Assessment.	3.2 Interview.
	3.3 Portfolio.
	3.4 Third part reports.
4. Context of	4.1 Competency may be assessed in
Assessment.	workplace or in a simulated workplace
	setting.
	4.2 Assessment shall be observed while
	tasks are being undertaken whether
	individually or in-group.
5. Guidance	Holistic assessment with other units relevant to
information for	the industry sector, workplace and job role is
assessment.	recommended.

#### **DEMONSTRATE EMPLOYABILITY SKILLS**

UNIT CODE: ENG/OS/EI/BC/04/6

#### UNIT DESCRIPTON

This unit covers competencies required to demonstrate employability skills. It involves competencies for exuding self-awareness and dealing with everyday life challenges; demonstrating critical safe work habits and leading a workplace team; planning and organizing work activities; applying learning, creativity and innovativeness in workplace functions; pursuing professional growth and managing time effectively in the workplace.

#### ELEMENTS AND PERFORMANCE CRITERIA

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
1. Develop self-	1.1 Personal vision, mission and goals are
awareness and	formulated based on potential and in relation
understanding of	to organization objectives.
every day demands	1.2 Emotions are managed as per workplace
and challenges in	requirements.
the workplace.	1.3 Thoughts, feelings and beliefs are expressed
	in direct, honest and appropriate ways.
	1.4 Feelings are shared with others according to
	personal issues for healthy relations.
	1.5 Individual performance is evaluated and
	monitored according to the agreed targets.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
	1.6 Assertiveness is developed and maintained
	based on the requirements of the job.
	1.7 Own ideas and visions that generates
	excitement, enthusiasm and commitment are
	articulated.
	1.8 Accountability and responsibility for own
	actions are demonstrated.
	1.9 Self-esteem and a positive self-image are
	developed and maintained.
2. Demonstrate	2.1 Stress is managed at the workplace in
critical safe work	accordance with workplace procedures.
habits for	2.2 Punctuality and time consciousness is
employees in the	demonstrated in line workplace policy.
workplace.	2.3 Personal objectives are integrated with
	organization goals in accordance with
	organization's strategic plan.
	2.4 Resources are effectively utilized in
	accordance with workplace policy.
	2.5 Work priorities are set and met in according
	to workplace procedures.
	2.6 Leisure time is recognized and used
	productively in line with organization policy.
	2.7 Abstinence from drug and substance abuse is
	demonstrated as per workplace policy.
	2.8 Awareness of HIV and AIDS is
	demonstrated in line with workplace

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ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
	members in line with organization rules and
	regulations.
	3.9 <i>Gender mainstreaming</i> is undertaken in
	accordance with set regulations.
	3.10 Human rights are adhered to in accordance
	with existing protocol.
	3.11 Healthy relationships are developed and
	maintained for harmonious co-existence in
	line with workplace.
4. Plan and organize	4.1. Work schedules are developed for
work.	accomplishing given tasks within the set time
	lines and based on workplace policy.
	4.2 Time is managed achieve workplace set
	goals and objectives.
	4.3 Clear project goals and deliverables are
	established according to company set
	policies and regulations.
	4.4 Resources are mobilized, allocated and
	utilized to meet project goals and
	deliverables.
	4.5 Work activities are monitored and evaluated
	in line with organization procedures.
	4.6 Situations that require decision making are
	identified within the work place and decision
	made in accordance with workplace policy.
	4.7 Steps required in making effective decisions

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
	are applied within the workplace.
	4.8 Problems arising in the course of working are
	identified and solved or reported according
	the workplace policies and procedures.
	4.9 Values required in problem solving process
	are demonstrated at the work place.
	4.10 Situations within the workplace that require
	negotiation identified and negotiations done
	to create win-win situations.
	4.11 Negotiation techniques are developed and
	applied at workplace to meet clientele's
	satisfaction and organizations' objectives.
5. Maintain	5.1 Personal training needs are assessed and
professional	identified in line with the requirements of the
growth and	job.
development in the	5.2 Training and career opportunities are
workplace.	identified and availed based on job
	requirements.
	5.3 Resources for training are mobilized and
	allocated based organizations skills needs.
	5.4 Licensees and certifications relevant to job
	and career are obtained and renewed.
	5.5 Personal growth is pursued towards
	improving the qualifications set for the
	profession.
	5.6 Work priorities and commitments are

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
	managed based on requirement of the job
	and workplace policy.
	5.7 Recognitions are sought as proof of career
	advancement in line with professional
	requirements.
6. Demonstrate	6.1 Time and effort is invested in learning new
learning, creativity	skills based job requirements.
and innovativeness	6.2 Willingness to learn in different context is
in the workplace	demonstrated based on available learning
	opportunities arising in the workplace.
	6.3 Learning opportunities are sought and
	allocated based on job requirement and in
	line with organization policy.
	6.4 Application of learning is demonstrated in
	both technical and non-technical aspects
	based on requirements of the job.
	6.5 Application of a range of basic IT skills is
	demonstrated based on requirements of the
	job.
	6.6 Awareness of Occupational Health and
	Safety procedures are demonstrated in use
	of technology in the workplace.
	6.7 Initiative is taken to create more effective
	and efficient processes and procedures in
	line with workplace policy.
	6.8 New systems are developed and maintained

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
up workplace	elements.
function.	Bold and italicized terms are
	elaborated in the Range
	in accordance with the requirements of the
	job.
	6.9 Opportunities that are not obvious are
	identified and exploited in line with
	organization objectives.
	6.10 Opportunities for performance
	improvement are identified proactively in
	area of work.
	6.11 Awareness of personal role in workplace
	innovation is demonstrated.

#### **DEMONSTRATE ENVIRONMENTAL LITERACY**

**UNIT CODE: ENG/OS/AUT/BC/5/6** 

#### **UNIT DESCRIPTION**

This unit specifies the competencies required to follow procedures for environmental hazard control, follow procedures for environmental pollution control, comply with workplace sustainable resource use, evaluate current practices in relation to resource usage, develop and adhere to environmental protection principles/strategies/guidelines, analyze resource use, develop resource conservation plans and implement selected plans.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required
workplace functions.	level of performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
1. Control environmental	1.1 Storage methods for
hazard.	environmentally hazardous materials
	are strictly followed according to
	environmental regulations and
	OSHS.
	1.2 Disposal methods of hazardous
	wastes are followed at all times
	according to environmental
	regulations and OSHS.
	1.3 PPE is used according to OSHS.
2. Control environmental	2.1 Environmental pollution <i>control</i>

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required
workplace functions.	level of performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
Pollution control.	measures are compiled following
	standard protocol.
	2.2 Procedures for solid waste
	management are observed according
	Environmental Management and
	Coordination Act 1999.
	2.3 Methods for minimizing <i>noise</i>
	<i>pollution</i> complied following
	environmental regulations.
3. Demonstrate sustainable	3.1 Methods for minimizing wastage are
resource use.	complied with.
	3.2 Waste management procedures are
	employed following principles of
	3Rs (Reduce, Reuse, and Recycle).
	3.3 Methods for economizing or
	reducing resource consumption are
	practiced.
4. Evaluate current practices in	4.1 Information on resource efficiency
relation to resource usage.	systems and procedures are
	collected and provided to the work
	group where appropriate.
	4.2 Current resource usage is measured
	and recorded by members of the
	work group.
	4.3 Current purchasing strategies are

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required
workplace functions.	level of performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
	analyzed and recorded according to
	industry procedures.
	4.4 Current work processes to access
	information and data is analyzed
	following enterprise protocol.
5. Identify Environmental	5.1 Environmental
legislations/conventions for	legislations/conventions and local
environmental concerns.	ordinances are identified according
	to the different environmental
	aspects/impact
	5.2 Industrial standard/environmental
	practices are described according to
	the different environmental
	concerns
6. Implement specific	6.1 Programs/Activities are identified
environmental programs.	according to organizations policies
	and guidelines.
	6.2 Individual roles/responsibilities are
	determined and performed based on
	the activities identified.
	6.3 Problems/constraints encountered
	are resolved in accordance with
	organizations' policies and
	guidelines
	6.4 Stakeholders are consulted based on

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required
workplace functions.	level of performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
	company guidelines
7. Monitor activities on	7.1 Activities are periodically
Environmental	monitored and Evaluated according
protection/Programs.	to the objectives of the
	environmental program.
	7.2 Feedback from stakeholders are
	gathered and considered in
	Proposing enhancements to the
	program based on consultations.
	7.3 Data gathered are analyzed based
	on Evaluation requirements.
	7.4 Recommendations are submitted
	based on the findings
	7.5 Management support systems are
	set/established to sustain and
	enhance the program.
	7.6 Environmental incidents are
	monitored and reported to
	concerned/proper authorities.
8. Analyze resource use.	8.1 All resource consuming processes
	are identified.
	8.2 Quantity and nature of Resource
	consumed is determined
	8.3 Resource flow is analysed through
	different parts of the process.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required
workplace functions.	level of performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
	8.4 Waste is classified for possible
	source of resources.
9. Develop resource	9.1 Efficiency of use/conversion of
Conservation plans.	resources is determined following
	industry protocol.
	9.2 Causes of low efficiency of use of
	resources are determined based on
	industry protocol.
	9.3 Plans for increasing the efficiency
	of resource use are developed
	based on findings.

## **RANGE**

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. PPE may include but not	1.1 Mask.
limited to:	1.2 Gloves.
	1.3 Goggles.
	1.4 Safety hat.
	1.5 Overall.
	1.6 Hearing protector.
2. Environmental pollution	2.1 Methods for minimizing or
control measures may	stopping spread and ingestion of
include but not limited	airborne particles.
to:	2.2 Methods for minimizing or
	stopping spread and ingestion of
	gases and fumes.
	2.4 Methods for minimizing or
	stopping spread and ingestion of
	liquid wastes.
3. Wastes may include but	3.1 Unnecessary waste.
not limited to:	3.2 Necessary waste.
4. Waste management	4.1 Sorting.
Procedures may include	4.2 Storing of items.
but not limited to:	4.2 Recycling of items.
	4.3 Disposal of items.

Va	riable	Range
5.	Resources may include but	5.1 Electric.
	not limited to:	5.2 Water.
		5.3 Fuel.
		5.4 Telecommunications.
		5.5 Supplies.
		5.6 Materials.
6.	Workplace environmental	6.1Biological hazards.
	Hazards may include but	6.2 Chemical and dust hazards.
	not limited to:	6.3 Physical hazards.
7.	Organizational systems	7.1 Supply chain, procurement and
	and procedures may	purchasing.
	include but not limited to:	7.2 Quality assurance.
		7.3 Making recommendations and
		seeking approvals.
8.	Legislations/Conventions	8.1 EMCA 1999.
	may include but not	8.2 Montreal Protocol.
	limited to:	8.3 Kyoto Protocol.
9.	Environmental	9.1 Air pollution.
	aspects/impacts may	9.2 Water pollution.
	include but not limited to:	9.3 Noise pollution.
		9.4 Solid waste.
		9.5 Flood control.
		9.6 Deforestation/Denudation.
		9.7 Radiation/Nuclear /Radio
		Frequency/ Microwaves.
		9.8 Situation.
		9.9 Soil erosion (e.g. Quarrying,
		Mining, etc.).
		9.10 Coral reef/marine life protection.

Variable	Range
10. Industrial standards /	10.1 ISO standards.
environmental practices	10.2 Company environmental
may include but not	management systems (EMS)
limited to:	
11. Periodic may include but	11.1 Hourly.
not limited to:	11.2 Daily
	11.3 Weekly
	11.4 Monthly
	11.5 Quarterly
	11.6 Yearly
12. Programs/Activities may	12.1 Waste disposal (on-site and
include but not limited to:	offsite).
	12.2 Repair and maintenance of
	equipment.
	12.3 Treatment and disposal
	operations.
	12.4 Clean-up activities.
	12.5 Laboratory and analytical test.
	12.6 Monitoring and evaluation.
	12.7 Environmental advocacy
	programs.

#### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1.Critical aspects	Assessment requires evidence that the candidate:
of	1.1 Controlled environmental hazard.
competency	1.2 Controlled environmental pollution.
	1.3 Demonstrated sustainable resource use.
	1.4 Evaluated current practices in relation to resource

		usage.
		1.5 Demonstrated knowledge of environmental
		legislations and local ordinances according to the
		different environmental issues /concerns.
		1.6 Described industrial standard environmental
		practices according to the different environmental
		issues/concerns.
		1.7 Resolved problems/ constraints encountered
		based on management standard procedures.
		1.8 Implemented and monitored environmental
		practices on a periodic basis as per company
		guidelines.
		1.9 Recommended solutions for the improvement of
		the program
		1.10 Monitored and reported to proper authorities
		any environmental incidents.
2.	Resource	The following resources should be provided:
	Implications.	2.1 Workplace with storage facilities
		2.2 Tools, materials and equipment relevant to the
		tasks (e.g. Cleaning tools, cleaning materials,
		trash bags)
		2.3 PPE, manuals and references
		2.4 Legislation, policies, procedures, protocols and
		local ordinances relating to environmental protection
		2.5 Case studies/scenarios relating to environmental
		Protection
3	Methods of	Competency in this unit may be assessed through:
_	Assessment.	3.1 Demonstration.
		3.2 Oral questioning.
		3.3 Written examination.
		3.4 Interview/Third Party Reports.

4	Context of Assessment	<ul> <li>3.5 Portfolio (citations/awards from GOs and NGOs, certificate of training – local and abroad).</li> <li>3.6 Simulations and role-play.</li> <li>Competency may be assessed on the job, off the job or a combination of these. Off the job assessment must be undertaken in a closely simulated workplace environment.</li> </ul>
5	Guidance	Holistic assessment with other units relevant to the
	information	industry sector, workplace and job role is
	for assessment	recommended.

#### REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

## **Required Skills**

The individual needs to demonstrate the following skills:

- Following storage methods of environmentally hazardous materials.
- Following disposal methods of hazardous wastes.
- Using PPE.
- Practicing OSHS.
- Complying environmental pollution control.
- Observing solid waste management.
- Complying methods of minimizing noise Pollution.
- Complying methods of minimizing wastage.
- Employing waste management procedures.
- Economizing resource consumption.
- Listing of resources used.
- Measuring current usage of resources.
- Identifying and reporting workplace environmental hazards.
- Conveying all environmental issues.

- Following environmental regulations.
- Identifying environmental regulations.
- Assessing procedures for assessing compliance.
- Collecting information on environmental and resource efficiency systems and procedures, and providing information to the work group.
- Measuring and recording current resource usage.
- Analysing and recording current purchasing strategies.
- Analysing current work processes to access information and data and assisting identifying areas for improvement.
- Analysing resource flow.
- Determining efficiency of use/conversion of resources.
- Determining causes of low efficiency of use.
- Developing plans for increasing the efficiency of resource use.
- Checking resource use plans.
- Complying with regulations/licensing requirements.
- Determining benefit/cost of plans.
- Ranking proposals based on benefit/cost compared to limited resources.
- Checking proposals meet regulatory requirements.
- Monitoring implementation.
- Making adjustments to plan and implementation.
- Checking new resource usage.

# Required Knowledge

The individual needs to demonstrate knowledge of:

- Storage methods of environmentally hazardous materials.
- Disposal methods of hazardous wastes.
- Usage of PPE Environmental regulations.
- OSHS.

- Types of pollution.
- Environmental pollution control measures.
- Different solid wastes
- Solid waste management.
- Different noise pollution.
- Methods of minimizing noise pollution.
- Methods of minimizing wastage.
- Waste management procedures.
- Economizing of resource consumption.
- Principle of 3Rs.
- Types of resources.
- Techniques in measuring current usage of resources.
- Calculating current usage of resources.
- Types of workplace environmental hazards.
- Environmental regulations.
- Environmental regulations applying to the enterprise.
- Procedures for assessing compliance with environmental regulations.
- Collection of information on environmental and resource efficiency systems and procedures.
- Measurement and recording of current resource usage
- Analysis and recording of current purchasing strategies.
- Analysis current work processes to access information and data Analysis of data and information.
- Identification of areas for improvement.
- Resource consuming processes.
- Determination of quantity and nature of resource consumed
- Analysis of resource flow of different parts of the resource flow process.
- Use/conversion of resources.
- Causes of low efficiency of use.

- Increasing the efficiency of resource use.
- Inspection of resource use plans
- Regulations/licensing requirements
- Determine benefit/cost for alternative resource sources.
- Benefit/costs for different alternatives.
- Components of proposals
- Criteria on ranking proposals.
- Regulatory requirements.
- Proposals for improving resource efficiency.
- Implementation of resource efficiency plans.
- Procedures in monitor implementation.
- Adjustments of implementation plan.
- Inspection of new resource usage.

# DEMONSTRATE OCCUPATIONAL SAFETY AND HEALTH PRACTICES

UNIT CODE: ENG/OS/EI/BC/06/6

#### **UNIT DESCRIPTION**

This unit specifies the competencies required to lead the implementation of workplace safety and health program, procedures and policies/guidelines.

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements
which make up workplace	which specify the required level of
function.	performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
Identify workplace hazards	1.1 <i>Hazards</i> in the workplace and/or
	its <i>indicators</i> of its presence are
	identified.
	1.2 Evaluation and/or work
	environment measurements of
	OSH hazards/risk existing in the
	workplace is conducted by
	authorized personnel or agency.
	1.3 OSH issues and/or concerns
	raised by workers are gathered.
Identify and implement	2.1 Prevention and control
appropriate control measures	measures, including use of safety
	gears / PPE (personal protective
	equipment) for specific hazards

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements
which make up workplace	which specify the required level of
function.	performance for each of the
	elements.
	Bold and italicized terms are
	elaborated in the Range
	identified and implemented.
	2.2 Appropriate <i>risk controls</i> based
	on result of OSH hazard
	evaluation is recommended.
	2.3 Contingency measures,
	including emergency procedures
	during workplace incidents and
	emergencies are recognized and
	established in accordance with
	organization procedures.
2. Implement OSH programs,	3.1 Information to work team about
procedures and policies/	company OSH program,
guidelines	procedures and
	policies/guidelines are provided.
	3.2 Implementation of OSH
	procedures and policies/
	guidelines are participated.
	3.3 Team members are trained and
	advised on OSH standards and
	procedures.
	3.4 Procedures for maintaining <i>OSH</i> -
	<i>related records</i> are implemented.

## **RANGE**

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Hazards may include	1.1. Physical hazards – impact, illumination,
but are not limited to:	pressure, noise, vibration, extreme
	temperature, radiation.
	1.2 Biological hazards- bacteria, viruses,
	plants, parasites, mites, molds, fungi, and insects.
	1.3 Chemical hazards – dusts, fibres, mists,
	fumes, smoke, gasses, and vapours.
	1.4 Egonomics;
	Psychological factors – over exertion/
	excessive force,
	awkward/static positions, fatigue, direct
	pressure,
	varying metabolic cycles;
	Physiological factors – monotony,
	personal
	relationship, work out cycle;
	1.6 Safety hazards (unsafe workplace
	condition) –
	confined space, excavations, falling
	objects, gas
	leaks, electrical, poor storage of materials and
	waste, spillage, waste and debris;
	1.7 Unsafe workers' act (Smoking in off-
	limited areas, Substance and alcohol
	abuse at work);

Variable	R	ange
2. Indicators ma	ay include 2.	1 Increased of incidents of accidents,
but are not lin	mited to:	injuries;
	2.	2 Increased occurrence of sickness or health
		complaints/ symptoms;
	2.	3 Common complaints of workers' related
		to OSH;
	2.	4 High absenteeism for work-related
		reasons;
3. Evaluation ar	nd/or 3.	1 Health Audit;
work environ	ment 3.	2 Safety Audit;
measurement	ts may 3.	3 Work Safety and Health Evaluation;
include but a	re not 3.	4 Work Environment Measurements of
limited to:		Physical and Chemical
		Hazards.
4. OSH issues a	ind/or 4.	1 Workers' experience/observance on
concerns may	y include	presence of work hazards.
but are not lin	mited to: 4.	2 Unsafe/unhealthy administrative
		arrangements (prolonged work hours, no
		break time, constant overtime, scheduling
		of tasks).
	4.	3 Reasons for compliance/non-compliance
		to use of PPEs or other OSH
		procedures/policies/guidelines.

Variable	Range
5. Prevention and control	5.1 Eliminate the hazard (i.e. get rid of the
measures may include	dangerous machine
but are not limited to:	5.2 Isolate the hazard (i.e. keep the machine
	in a closed room and operate it remotely;
	barricade an unsafe area off)
	5.3 Substitute the hazard with a safer
	alternative (i.e., replace the machine with
	a safer one).
	5.4 Use administrative controls to reduce the
	risk (i.e. give trainings on how to use
	equipment safely; OSH-related topics,
	issue warning signage, rotation/shifting
	work schedule).
	5.5 Use engineering controls to reduce the
	risk (i.e. use safety guards to machine).
	5.6 Use personal protective equipment.
	5.7 Safety, Health and Work Environment
	Evaluation.
	5.8 Periodic and/or special medical
	examinations of workers.
6. Safety gears /PPE	6.1 Arm/Hand guard, gloves.
(Personal Protective	6.2 Eye protection (goggles, shield).
Equipment) may	6.3 Hearing protection (ear muffs, ear plugs).
include but are not	6.4 Hair Net/cap/bonnet.
limited to:	6.5 Hard hat.
	6.6 Face protection (mask, shield).
	6.7 Apron/Gown/coverall/jump suit.
	6.8 Anti-static suits.
	6.9 High-visibility reflective vest.

Variable	Range
7. Appropriate risk	Appropriate risk controls in order of impact
controls	are as follows:
	7.1 Eliminate the hazard altogether (i.e., get
	rid of the dangerous machine).
	7.2 Isolate the hazard from anyone who could
	be harmed (i.e., keep the machine in a
	closed room and operate it remotely;
	barricade an unsafe area off).
	7.3 Substitute the hazard with a safer
	alternative (i.e. replace the machine with
	a safer one).
	7.4 Use administrative controls to reduce the
	risk (i.e. train workers how to use
	equipment safely; train workers about the
	risks of harassment; issue signage).
	7.5 Use engineering controls to reduce the
	risk (i.e., attach guards to the machine to
	protect users).
	7.6 Use personal protective equipment (i.e.
	wear
	gloves and goggles when using the
	machine)
8. Contingency measures	8.1 Evacuation.
may include but are	8.2 Isolation.
not limited to:	8.3 Decontamination.
	8.4 (Calling designed) emergency personnel.

Variable	Range
9. Emergency procedures	9.1 Fire drill.
may include but are	9.2 Earthquake drill.
not limited to:	9.3 Basic life support/CPR.
	9.4 First aid.
	9.5 Spillage control.
	9.6 Decontamination of chemical and toxic
	9.7 Disaster preparedness/management
	9.8 Set of fire-extinguisher.
10. Incidents and	10.1 Chemical spills.
emergencies may	10.2 Equipment/vehicle accidents.
include but are not	10.3 Explosion
limited to:	10.4 Fire
	10.5 Gas leak.
	10.6 Injury to personnel.
	10.7 Structural collapse.
	10.8 Toxic and/or flammable vapours
	emission.
11. OSH-related Records	11.1 Medical/Health records.
may include but are	11.2 Incident/accident reports.
not limited to:	11.3 Sickness notifications/sick leave
	application.
	11.4 OSH-related trainings obtained

#### REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

## **Required Skills**

The individual needs to demonstrate the following skills:

- Skills on preliminary identification of workplace hazards/risks
- Knowledge management.
- Critical thinking skills.
- Observation skills.
- Coordinating skills.
- Communication skills.
- Interpersonal skills.
- Troubleshooting skills.
- Presentation skills.
- Training skills.

## Required Knowledge

The individual needs to demonstrate knowledge of:

- General OSH Principles.
- Occupational hazards/risks recognition.
- OSH organizations providing services on OSH evaluation and/or work environment measurements (WEM).
- National OSH regulations; company OSH policies and protocols.
- Systematic gathering of OSH issues and concerns.
- General OSH principles.
- National OSH regulations.
- Company OSH and recording protocols, procedures and
- Policies/guidelines.
- Training and/or counselling methodologies and strategies.

## **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

Critical Aspects	Assessment requires evidence that the candidate:
of Competency	1.1 Identifies hazards/risks in the workplace and/or
	its indicators.
	1.2 Requests for evaluation and/or work
	environment measurements of OSH
	hazards/risk in the workplace.
	1.3 Gathers OSH issues and/or concerns raised by workers.
	1.4 Identifies and implements prevention and
	control measures, including use of PPE
	(personal protective equipment) for specific
	hazards.
	1.5 Recommends appropriate risk controls based on
	result of OSH hazard evaluation and OSH
	issues gathered.
	1.6 Establish contingency measures, including
	emergency procedures in accordance with
	organization procedures.
	1.7 Provides information to work team about
	company OSH program, procedures and
	policies/guidelines.
	1.8 Participates in the implementation of OSH
	procedures and policies/guidelines.
	1.9 Trains and advises team members on OSH
	standards and procedures.
	1.10 Implements procedures for maintaining OSH-
	related records.
2. Resource	The following resources should be provided:

	Implications.	2.1 Workplace or assessment location.
		2.2 OSH personal records.
		2.3 PPE.
		2.4 Health records.
3.	Methods of	Competency may be assessed through:
	Assessment.	3.1 Portfolio Assessment.
		3.2 Interview.
		3.3 Case Study/Situation.
		3.4 Observation/Demonstration and oral
		questioning.
4.	Context of	Competency may be assessed on the job, off the job
	Assessment.	or a combination of these. Off the job assessment
		must be undertaken in a closely simulated
		workplace environment.
5.	Guidance	Holistic assessment with other units relevant to the
	information for	industry sector, workplace and job role is
	assessment.	recommended.

#### COMMON UNITS OF COMPETENCY

#### PREPARE AND INTERPRET TECHNICAL DRAWINGS

**UNIT CODE: ENG/OS/AUT/CC/1/6** 

#### UNIT DESCRIPTION

This unit covers the competencies required to prepare and interpret technical drawings. It involves competencies to select, use and maintain drawing equipment and materials. It also involves producing plain geometry drawings, solid geometry drawings, pictorial and orthographic drawings of components and application of CAD packages.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of
	the elements.
	Bold and italicized terms are elaborated
	in the Range
1. Use and maintain drawing	1.1 <i>Drawing equipment</i> are identified
equipment and materials	and gathered according to task
	requirements
	1.2 <i>Drawing materials</i> are identified and
	gathered according to task
	requirements
	1.3 Drawing equipment are used and
	maintained as per manufacturer's
	instructions
	1.4 Drawing materials are used as per
	workplace procedures

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of
	the elements.
	Bold and italicized terms are elaborated
	in the Range
	1.5 Waste materials are disposed in
	accordance with workplace
	procedures and environmental
	legislations
	1.6 Personal Protective Equipment is
	used according to occupational safety
	and health regulations
2. Produce plain geometry	2.1 Different types of lines used in
drawings	drawing and their meanings are
	identified according to standard
	drawing conventions
	2.2 Different types of <i>geometric forms</i>
	are constructed according to standard
	drawing conventions
	2.3 Different types of angles are
	constructed according to principles
	of trigonometry
	2.4 Different types of angles are
	measured using appropriate
	measuring tools
	2.5 Angles are bisected according to
	standard drawing conventions
3. Produce solid geometry	3.1 Sketches and drawings of patterns
drawings	are interpreted according to standard
	conventions

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of
	the elements.
	Bold and italicized terms are elaborated
	in the Range
	3.2 Patterns are developed in accordance
	with standard conventions
4. Produce pictorial and	4.1 Different symbols and abbreviations
orthographic drawings of	are identified and their meaning
components	interpreted according to standard
	drawing conventions
	4.2 Isometric sketches and drawings of
	components are interpreted and
	produced in accordance with the
	standard conventions of isometric
	drawings
	4.3 First and third angle orthographic
	sketches and drawings of
	components are interpreted and
	produced in accordance with the
	standard conventions of orthographic
	drawings
	4.4 Freehand sketching of different types
	of geometric forms, tools, equipment,
	diagrams and components is
	conducted
5. Produce assembly drawings	5.1 Orthographic views are exploded
	according to standard conventions of
	orthographic drawings.
	5.2 Pictorial views are exploded

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of
	the elements.
	Bold and italicized terms are elaborated
	in the Range
	according to standard conventions of orthographic drawings.
	5.3 Part lists are identified according to
	part to be produced
	5.4 Sectional views are produced
	according to standard conventions of
	drawing.
	5.5 Produced drawing is hatched
	according to standard conventions of
	drawings.
6. Apply CAD packages in	6.1 CAD packages are selected
drawing	according to task requirements
	6.2 CAD packages are applied in
	production of engine parts, electrical
	and electronic circuits and vehicle
	body parts drawings

# **RANGE**

Va	riable	Range
1.	Drawing equipment may	1.1 Drawing boards
	include but not limited to:	1.2 T-square
		1.3 Set squares
		1.4 Drawing set
		1.5 Computers with CAD packages
2.	Drawing materials may	2.1 Drawing papers
	include but not limited to:	2.2 Pencils
		2.3 Erasers
		2.4 Masking tapes
		2.5 Paper clips
3.	Environmental	EMCA 1999
	legislations may include	
	but not limited to:	
4.	Personal Protective	4.1 Dust coats
	Equipment may include	4.2 Closed leather shoes
	but not limited to:	4.3 Goggles for CAD
5.	Geometric forms may	5.1 Circles
	include but not limited to:	5.2 Triangles
		5.3 Rectangles
		5.4 Parallelogram
		5.5 Polygons
		5.6 Pyramids
		5.7 Conic sections
		5.8 Prisms
		5.9 Loci
6.	Standard drawing	6.1 Anatomy of engineering drawing
	conventions may include	(title block, coordinate grid
	but not limited to:	system, revision block, notes
		and legends)
		6.2 Drawing scale (paper size and

drawing symbols) international
drawing standards

## REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

## Required skills

The individual needs to demonstrate the following skills:

- Critical thinking
- Drawing
- Interpretation
- Drawing equipment handling
- Analysis and synthesis
- Communication
- Inter personal

## Required knowledge

The individual needs to demonstrate knowledge of:

- Drawing equipment and materials
- Freehand sketching
- Lettering
- Geometrical constructions
- Types of drawings
- Types of lines
- Isometric drawing conventions, features, characteristics, components
- Orthographic drawing conventions, features, characteristics, components
- Sketches and drawings of simple patterns

## **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required knowledge and understanding and range.

1. Critical Aspects of Competency  Assessment requires evidence that the candidate:  1.1 Applied and adhered to safety procedures 1.2 Cared and maintained drawing equipment 1.3 Interpreted circuit, assembly and lay out diagrams 1.4 Applied appropriate technical standards, used proper tools and equipment for a given task 1.5 Produced sketches and drawings 1.6 Applied CAD packages in production of drawings
1.1 Applied and adhered to safety procedures 1.2 Cared and maintained drawing equipment 1.3 Interpreted circuit, assembly and lay out diagrams 1.4 Applied appropriate technical standards, used proper tools and equipment for a given task 1.5 Produced sketches and drawings 1.6 Applied CAD packages in production of drawings
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used proper tools and equipment for a given task  1.5 Produced sketches and drawings  1.6 Applied CAD packages in production of drawings
task 1.5 Produced sketches and drawings 1.6 Applied CAD packages in production of drawings
1.5 Produced sketches and drawings 1.6 Applied CAD packages in production of drawings
1.6 Applied CAD packages in production of drawings
drawings
2. Resource Resources the same as that of workplace are
Implications advised to be applied.
2.1 Drawing room
2.2 Drawing equipment and materials
2.3 Computers
2.4 CAD packages
3. Methods of Competency may be assessed through:
Assessment 3.1 Practical tests
3.2 Observation
4. Context of Competency may be assessed individually in the
Assessment actual workplace or a simulated work place
setting.
5. Guidance Holistic assessment with other units relevant to
information for the industry sector, workplace and job role is
assessment recommended.

#### APPLY ENGINEERING MATHEMATICS

**UNIT CODE: ENG/AUT/CC/2/6** 

#### **UNIT DESCRIPTION:**

This unit describes the competencies required by a technician in order to apply algebra apply trigonometry and hyperbolic functions, apply complex numbers, apply coordinate geometry, carry out binomial expansion, apply calculus, solve ordinary differential equations, carry out mensuration, apply power series, apply statistics, apply numerical methods, apply vector theory and apply matrix.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function.	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range.
1. Apply Algebra	1.1 Calculations involving Indices are
	performed as per the concept
	1.2 Calculations involving Logarithms
	are performed as per the concept
	1.3 Scientific calculator is used in
	solving mathematical problems in
	line with manufacturer's manual
	1.4 Simultaneous equations are
	performed as per the rules
	1.5 Quadratic equations are calculated as
	per the concept

EL	EMENT	PERFORMANCE CRITERIA
Th	ese describe the key	These are assessable statements which
out	comes which make up	specify the required level of performance
wo	rkplace function.	for each of the elements.
		Bold and italicized terms are elaborated
		in the Range.
2.	Apply Trigonometry	2.1 Calculations are performed using
	and hyperbolic	trigonometric rules
	functions	2.2 Calculations are performed using
		hyperbolic functions
3.	Apply complex	1.1 Complex numbers are represented
	numbers	using Argand diagrams
		1.2 Operations involving complex
		numbers are performed
		1.3 Calculations involving complex
		numbers are performed using De
		Moivre's theorem
4.	Apply Coordinate	4.1 Polar equations are calculated using
	Geometry	coordinate geometry
		4.2 Graphs of given polar equations are
		drawn using the Cartesian plane
		4.3 Normal and tangents are determined
		using coordinate geometry
5.	Carry out Binomial	5.1 Roots of numbers are determined
	Expansion	using binomial theorem
		5.2 Errors of small changes are
		determined using binomial theorem

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function.	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range.
6. Apply Calculus	6.1 Derivatives of functions are
	determined using Differentiation
	6.2 Derivatives of hyperbolic functions
	are determined using Differentiation
	6.3 Derivatives of inverse trigonometric
	functions are determined using
	Differentiation
	6.4 Rate of change and small change are
	determined using Differentiation.
	6.5 Calculation involving stationery
	points of functions of two variables
	are performed using differentiation.
	6.6 Integrals of algebraic functions are
	determined using integration
	6.7 Integrals of trigonometric functions
	are determined using integration
	6.8 Integrals of logarithmic functions are
	determined using integration
	6.9 Integrals of hyperbolic and inverse
	functions are determined using
	integration
7. Solve Ordinary	7.1 First order and second order
differential equations	differential equations are solved
	using the method of undetermined
	coefficients
	7.2 First order and second order

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function.	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range.
	differential equations are solved from
	given boundary conditions
8. Carry out	8.1 Perimeter and areas of figures are
Mensuration	obtained
	8.2 Volume and of Surface area of solids
	are obtained
	8.3 Area of irregular figures are obtained
	8.4 Areas and volumes are obtained
	using Pappus theorem
9. Apply Power Series	9.1 Power series are obtained using
	Taylor's Theorem
	9.2 Power series are obtained using
	McLaurin's 's theorem
10. Apply Statistics	10.1 Mean, median ,mode and Standard
	deviation are obtained from given
	data
	10.2 Calculations are performed based
	on Laws of probability
	10.3Calculation involving probability
	distributions, mathematical
	expectation sampling distributions
	are performed
	10.4 Sampling distribution methods are
	applied in data analysis
	10.5 Calculations involving use of
	standard normal table, sampling

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function.	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range.
	distribution, T-distribution and
	estimation are done
	10.6 Confidence intervals are determined
11. Apply Numerical	11.1 Roots of polynomials are obtained
methods	using iterative numerical methods
	11.2 Interpolation and extrapolation are
	performed using numerical methods
12. Apply Vector theory	12.1 Vectors and scalar quantities are
	obtained in two and three
	dimensions
	12.2 Operations on vectors are
	performed
	12.3 Position of vectors is obtained
	12.4 Resolution of vectors is done
13. Apply Matrix	13.1Determinant and inverse of 3x3
	matrix are obtained
	13.2Solutions of simultaneous equations
	are obtained
	13.3Calculation involving Eigen values
	and Eigen vectors are performed

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Va	riable	Range
1.	Operations may include but not	1.1. Addition
	limited to:	1.2. Subtraction
2.	Hyperbolic functions may	2.1. Sinh x
	include but not limited to:	2.2. Cosh x
		2.3. Cosec x
		2.4. Coth x
		2.5. Tanh x
		2.6. Sech x
3.	Probability Distributions may	3.1. Binomial
	include but not limited to:	3.2. Poisson
		3.3. Normal
4.	Numerical Methods may include	4.1. Newton Raphson
	but not limited to:	4.2. Gregory Newton

## REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

# **Required Skills**

The individual needs to demonstrate the following skills:

- Applying fundamental operations (addition, subtraction, division, multiplication)
- Using and applying mathematical formulas
- Logical thinking
- Problem solving
- Applying statistics

- Drawing graphs
- Using different measuring tools

# Required knowledge

The individual needs to demonstrate knowledge of:

- Fundamental operations (addition, subtraction, division, multiplication)
- Calculating area and volume
- Types and purpose of measuring instruments
- Units of measurement and abbreviations
- Rounding techniques
- Types of fractions
- Types of tables and graphs
- Presentation of data in tables and graphs
- Vector operations
- Matrix operations

#### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical aspects of	Assessment requires evidence that the
Competency	candidate:
	1.4 Applied Trigonometry and
	hyperbolic functions
	1.5 Applied complex numbers
	1.6 Applied Calculus
	1.7 Solved Ordinary differential
	equations
	1.8 Carried out mensuration
	1.9 Applied Power Series
	1.10 Applied Vector theory

		1.11 Applied Matrix
		1.12 Applied Numerical methods
2.	Resource Implications	The following resources should be
		provided:
		2.1 Access to relevant workplace or
		appropriately simulated environment
		where assessment can take place
		2.2 Measuring equipment
		2.3 Materials relevant to the proposed
		activity or tasks
3.	Methods of Assessment	Competency in this unit may be
		assessed through:
		1.1 Direct Observation
		1.2 Demonstration with Oral
		Questioning
		1.3 Written tests
4.	Context of Assessment	Competency may be assessed
		individually in the actual workplace or
		through accredited institution
5.	Guidance information for	Holistic assessment with other units
	assessment	relevant to the industry sector,
		workplace and job role is recommended.

#### APPLY AUTOMOTIVE ENGINEERING SCIENCE PRINCIPLES

**UNIT CODE: ENG/OS/AUT/CC/3/06** 

#### UNIT DESCRIPTION

This unit describes the competencies required by a technician in order to apply a wide range of automotive science principles in their work. It includes using concepts of science, resolution of forces, determining effects of various loads on engineering systems, analyse properties of materials, determine parameters of a fluid system, describe the nature of friction and apply the gas laws.

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make up workplace	specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range.
1. Resolve forces	1.1 Forces are defined as per reference
	1.2 Theorems are stated and explained
	1.3 Forces are resolved as per
	theorems
	1.4 Resultant forces are determined as
	per the methods.
2. Determine effects of loads in	2.1 <i>Types of forces</i> are identified
automotive systems.	2.2 Equilibrium of forces and plane
	framework are calculated
	2.3 Point loads are analyzed as per
	procedure.
	2.4 Principle of moments is stated as
	per reference

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make up workplace	specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range.
3. Analyse properties of	3.1 Mechanical properties and stress
materials	are identified in accordance with
	standard
	3.2 Mechanical properties of a
	materials are tested as per
	procedure
	3.3 Direct, shear and torsion stresses
	are calculated as per formula
	3.4 Factors affecting choice of
	materials are identified
4. Determine the nature of	4.1 Friction is defined from reference
friction in automotive	4.2 Laws of friction are stated as per
systems	reference
	4.3 Effects of friction are identified
	from experiments
	4.4 Forces to overcome friction are
	calculated for various situations
	4.5 Tools and equipment are
	operated
5. Solve problems related to	5.1 Terms are defined according to
motion.	reference
	5.2 Laws of motion are stated as per
	reference
	5.3 Parameters of motion are
	calculated.
	5.4 Motion graphs are drawn for

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make up workplace	specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range.
	different situations.
	5.5 Relationship between linear and
	angular motion is established from
	formula
	5.6 Motion of a vehicle on a curved
	and banked track is analysed as
	per the laws of motion.
6. Apply simple machines	6.1 Terms related to machines are
concepts	defined from reference
	6.2 Simple machines are described
	from design.
	6.3 The law of machine is applied
	from formula
	6.4 Machines performance indicators
	are determined from law
7. Determine the effect of heat	7.1 Terms are defined in accordance
and apply the gas laws	with reference
	7.2 Effects of heat on matter are
	identified from experiments.
	7.3 Modes of heat transfer are
	identified from observation
	7.4 Gas laws are stated from reference
	7.5 Quantity of heat and temperature
	are measured using instruments
	7.6 Problems on heat and gases are

EL	EMENT	PERFORMANCE CRITERIA
The	ese describe the key outcomes	These are assessable statements which
whi	ch make up workplace	specify the required level of
fun	ction.	performance for each of the elements.
		Bold and italicized terms are
		elaborated in the Range.
		calculated from formula
8.	Use the concept of density	8.1 Terms are defined from reference
	and pressure	8.2 Parameters are measured using
		instruments
		8.3 Laws and principles are stated in
		accordance with reference
		8.4 Calculations on density and
		pressure are performed from
		derived formula
		8.5 Concepts of pressure and density
		are applied in vehicle systems

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Mechanical systems may include	1.1 Pulleys
but not limited to:	1.2 Levers
	1.3 Wedge
	1.4 Screws
	1.5 Wheel and axle
	1.6 Inclined plane
2. Principles may include but not	2.1 Newton's laws of motion
limited to:	2.2 Law of conservation of

Variable	Range
	momentum
	2.3 Law of conservation of
	energy
	2.4 Archimedes' principle
	2.5 Triangle of forces theorem
	2.6 Parallelogram of forces
	law
	2.7 Polygon of forces
	theorem
	2.8 Principle of moments
	2.9 Bow's notation
	2.10 Gas laws
3. Calculations may include but not	3.1 Mechanical advantage
limited to:	3.2 Velocity ratio
	3.3 Efficiency
	3.4 Torque
	3.5 Power/Energy
	3.6 Work
	3.7 Quantity of heat
	3.8 Velocity and acceleration
	3.9 Stress and strain
4. Types of forces may include but	4.1 Friction
not limited to:	4.2 Centrifugal
	4.3 Centripetal
	4.4 Gravitational
	4.5 Inertia
	4.6 Shear
5. Properties of materials may	5.1 Elasticity
include but not limited to:	5.2 Tensile strength
	5.3 Young modulus
	5.4 Brittleness

Variable	Range
	5.5 Compressive strength
	5.6 Shear strength
	5.7 Plasticity
	5.8 Modulus of rigidity
6. Parameters may include but not	6.1 Density
limited to:	6.2 Temperature
	6.3 Viscosity
	6.4 Pressure
7. Power transmission systems may	7.1 Pulleys
include but not limited to:	7.2 Clutches
	7.3 Gears
	7.4 Winches
	7.5 Chains
	7.6 Belts

# REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

# **Required Skills**

The individual needs to demonstrate the following skills:

- Apply basic automotive engineering formulas
- Use of basic mechanical machines
- Perform various unit conversions of engineering quantities
- Basic mechanical systems design
- simple machine operations
- Logical thinking
- Problem solving
- Drawing graphs
- Using different measuring tools

## Required knowledge

The individual needs to demonstrate knowledge of:

- Newton's laws of motion
- Levers and pulleys
- Gear trains
- Laws of conservation of energy
- Laws of friction
- Types of forces
- Calculation of pressure and density
- Mechanical advantage and efficiency calculations
- Properties of materials
- Gas laws
- SI units of mechanical energy.
- Power transmission systems
- Operation of mechanical machines
- Mechanical calculation of power, energy, work done, torque and safety factor
- Units of measurement, conversions and abbreviations

#### EVIDENCE GUIDE

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical aspects of	Assessment requires evidence that the
Competency	candidate:
	1.1 Identified Mechanical systems
	1.2 Identified Principles of automotive
	science
	1.3 Performed mechanical calculations of a
	system
	1.4 Identified types of forces on a system

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### APPLY WORKSHOP TECHNOLOGY PRINCIPLES

UNIT CODE: ENG/OS/AUT/CC/4 /06

#### UNIT DESCRIPTION

This unit describes the competencies required by an automotive technician in order to apply a wide range of workshop technology skills in their work. It involves use of different methods to produce work pieces using basic tools while observing occupational safety and health legislations, regulations and safe working practices, interpret working drawings, select appropriate techniques for a given task to achieve specified results as well as perform housekeeping.

ELEMENT These describe the key outcomes which make up workplace function	PERFORMANCE CRITERIA  These are assessable statements which specify the required level of performance for each of the elements.
1	Bold and italicized terms are elaborated
	in the Range
Use technical drawing to plan work operations	<ul> <li>1.1 Technical drawings and geometric symbols are read and interpreted as per <i>drawing standards</i>.</li> <li>1.2 <i>Operation Plan</i> is produced as per the technical drawings.</li> <li>1.3 Technical drawings are produced <i>as</i> per drawing Standards.</li> </ul>
2. Choose appropriate tools and materials	<ul><li>2.1 Working tools, equipment and materials are selected for the task.</li><li>2.2 The work areas are tidied up as per organization policy.</li></ul>

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range
3. Measure and mark out	3.1 Measuring tools suitable for the work
dimensions on	are selected
workpieces	3.2 Measuring tools are inspected and calibrated if required
	3.3 Dimensions are marked on the
	workpiece as per the working
	drawing.
4. Use hand tools to cut and	4.1 <i>Hand tools</i> are selected based on
file parts	operation plan
	4.2 Workpiece is cut to specification
	4.3 Workpiece is filed to specification
	4.4 Part are produced to <i>specifications</i>
5. Use drills to make holes	5.1 Hole centers are marked and
	center
	punched as per operation plan.
	5.2 Drill bits are selected and
	mounted
	5.3 Workpiece is mounted and
	clamped
	5.4 <i>Hole is drilled</i> to specification
	5.5 Holes inspected to <i>specification</i>
6. Thread using taps and dies	6.1 Taps and dies selected based on
	operation plan.
	6.2 Taps and dies are set up on the
	work piece  6.3. Threads are out to specification
	6.3 <i>Threads are</i> cut to specification

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make up	specify the required level of performance
workplace function	for each of the elements.
	Bold and italicized terms are elaborated
	in the Range
7. Produce components using	7.1 Workpieces are turned to
a lathe machine	specification
8. Assemble metal parts and	8.1 Parts joined, fitted and assembled
sub-assemblies	8.2 Final assembly inspected as per
	specification
9. Polish finished work	9.1 <i>Polishing</i> material are selected
	9.2 Finished work is cleaned
	9.3 Finished work is polished to
	specification
10. Perform housekeeping	10.1 Waste is segregated and disposed
	as per disposal guidelines.
	10.2 Housekeeping is carried out as
	per workplace requirement
11. Inspect finished work for	11.1 Inspection tools and methods
accuracy and quality	selected as per operation plan
	11.2 Finished work is inspected as per
	specification
	11.3 Adjustments are made based on
	inspections results
12. Maintenance of tools and	12.1 Machines and tools are inspected
equipment	12.2 Machines and tools are lubricated
	12.3 Tools are ground to specification
	12.4 Faults on machines and tools are
	identified and reported
	12.5 Store tools and equipment

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

VA	RIABLE	RANGE
1.	Measuring tools may include but is not limited to:	<ul><li>1.1 Steel rule</li><li>1.2 Verniercalliper</li><li>1.3 Micrometre screw gauge</li><li>1.4 Vernier height gauge</li><li>1.5 Combination set</li><li>1.6 Bevels</li></ul>
2.	Drawing Standards tools may include but is not limited to:	2.1 ISO 2.2 BS 2.3 ANSI
3.	Operation Plan tools may include but is not limited to:	<ul><li>3.1 Sequence of operations</li><li>3.2 Measuring tools</li><li>3.3 Hand tools</li><li>3.4 Cutting tools</li><li>3.5 Inspection tools</li></ul>
4.	Marking out tools tools may include but is not limited to:	<ul> <li>4.1 Scribers</li> <li>4.2 Dividers</li> <li>4.3 Dot punch</li> <li>4.4 Centre punch</li> <li>4.5 Engineers square</li> <li>4.6 Straight edge</li> <li>4.7 Surface plate</li> </ul>
5.	Work holding devices tools may include but is not limited to:	5.1 Bench vice 5.2 V-Block 5.3 Angle plate 5.4 G-clamp

VARIABLE	RANGE
	5.5 Jigs and fixtures
	5.6 Hand vice
6. Hand tools may include	6.1 Files
but is not limited to:	6.2 Saws
	6.3 Hammers
	6.4 Chisels
	6.5 Taps and dies
7. Machine tools may	7.1 Drilling machines
include but is not limited	7.2 Lathe machine
to:	7.3 Grinding machine
8. Threads tools may	8.1 Internal and external threads
include but is not limited	8.2 V-profile threads
to:	
9. Polishing tools may	9.1 Emery cloth
include but is not limited	9.2 Polishing and burnishing machine
to:	9.3 Filing
10. Hole drilled tools may	10.1 Location
include but is not limited	10.2 Counter sinking
to:	10.3 Counter boring
	10.4 Reaming
	10.5 Boring
11. Joining tools may	11.1 Riveting
include but is not limited	11.2 Fastening
to:	11.3 Soldering
	11.4 Brazing
	11.5 Welding
12. Specifications tools may	12.1 Dimensions
include but is not limited	12.2 Tolerances
to:	12.3 Geometry
	12.4 Surface finish

VARIABLE	RANGE
	12.5 Functionality

## REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

# **Required Skills**

The individual needs to demonstrate the following skills:

- Technical drawing
- Using measuring and inspection tools
- Using hand tools
- Using portable and bench drilling machines
- Soldering and brazing
- Riveting and fastening
- Basic use of the lathe machine
- Using grinding machine

## Required Knowledge

The individual needs to demonstrate knowledge and understanding of:

- Occupational Health and Safety Act of Kenya laws 2007 with focus on personal safety, machine safety and workplace
- National Environment Management Authority Act, Kenya 2004
- OSH act
- Equipment manuals
- Basic technical drawing complying ISO, ANSI & BS standards
- ISO 1101 Geometrical tolerance and where to use the norm
- Work Planning and documentation
- Measuring tools
- Hand tools

- Bench work
- Portable and bench drilling machines
- Lathe machine
- Grinding machine
- Inspection and quality control
- Preventive maintenance of machine tools
- Metal cutting technology
- Materials and metallurgy
- WIBA act (2007)
- Report writing

### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1.	Critical Aspects of	Assessment requires evidence that the learner:
	Competency	1.1 Observed rules and procedures in the
		workshop
		1.2 Interpreted technical drawing
		1.3 Produced operation plan
		1.4 Produced holes on a workpiece
		1.5 Threaded using taps and dies
		1.6 Assembled metal parts
		1.7 Polished finished work
		1.8 Maintained tools and equipment
		1.9 Did housekeeping before, during and after
		operations
2.	Resource	1.1 Hand measuring tools
	Implications	1.2 Hand marking tools
		1.3 Hand tools
		1.4 Inspection tools and equipment
		1.5 Hand drilling machine

		1.6 Bench Drilling machine
		1.7 Lathe machine
		1.8 Grinding machine
		1.9 Work benches
3.	Methods of	Competency may be assessed through:
	Assessment	1.1 Observing the behaviour of the learner
		1.2 Oral presentations
		1.3 Inspection of written operation procedures
		1.4 Inspection of finished product
		1.5 Observing housekeeping of the work area
		and/or machine tool
4.	Context of	Competency may be assessed individually
	Assessment	in the actual workplace or through
		accredited institution
5.	Guidance	Holistic assessment with other units relevant to
	information for	the industry sector, workplace and job role is
	assessment	recommended.

#### CORE UNITS OF COMPETENCY

#### PERFORM VEHICLE BASIC MAINTENANCE

**UNIT CODE: ENG/OS/AUT/CR/1/6** 

# **Unit description**

This unit specifies the competencies required to perform vehicle basic maintenance. It involves assessing vehicle mechanical and operational condition, carrying out diagnosis tests, replacing service parts, replenishing fluids and lubrications, conducting tests and complete the procedure.

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ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make the workplace	specify the
function.	required level of performance for each
	of the elements.
	Bold and italicized terms are
	elaborated in the Range
1. Assess vehicle mechanical	1.1 Assessment is undertaken in
and operational condition	accordance with manufacturers'
	routine and periodic maintenance
	schedule
	1.2 Defects are identified using
	prescribed assessment methods as
	per service manual
	1.3 Mechanical and operational
	assessment report is prepared as
	per organizations approved format
2. Carry out diagnostic tests	2.1 Service technical information is
	sourced as per service manual

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make the workplace	specify the
function.	required level of performance for each
	of the elements.
	<b>Bold and italicized terms are</b>
	elaborated in the Range
	2.2. Condition and performance of the
	vehicle system is assessed using
	diagnostic equipment and tools as
	prescribed by the manufactures'
	specifications
	2.3 Diagnostic assessment report is
	prepared and provided as per the
	organization policy
3. Service vehicle	3.1 Vehicle lubrication system is
lubrication system	diagnosed according
	to manufacturer' manuals
	3.2 Engine transmission and hydraulic
	filters are
	replaced according to assessment
	results
	3.3 Vehicle components are greased
	according to
	manufacturer's specifications
	3.4 Lubrication system pressure is
	tested according to
	workshop procedures
4. Replenish fluids	4.1 Lubricants for engines and
and lubricants	transmissions are
	obtained using vehicle
	manufacturers' specifications

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make the workplace	specify the
function.	required level of performance for each
	of the elements.
	<b>Bold and italicized terms are</b>
	elaborated in the Range
	4.2 Grades of fluids for brakes and
	clutch operation, power assisted
	steering, cooling system,
	windscreen washers and diesel
	exhaust emission control are
	identified and obtained as per
	manufactures' technical
	information
	4.3 Protective measures on lubricants
	and fluids are
	applied as per the workplace policy
	and OSHA 2007.
	4.4 Lubricants and fluids are
	replenished as prescribed by
	vehicle manufacturers'
	specifications.
	4.5 Waste oil and fluids are disposed in
	compliance with
	workplace policy and OSHA 2007.
5. Replace/service	5.1Tools and equipment for use are
vehicle service parts	selected, obtained and assembled
	based on service manual
	5.2Vehicle service parts are identified,
	verified, replaced and adjusted as
	per manufacturer's part numbers.

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make the workplace	specify the
function.	required level of performance for each
	of the elements.
	Bold and italicized terms are
	elaborated in the Range
	5.3Teston the vehicle is carried out to
	ascertain replaced/serviced parts
	perform according to the service
	manual
	5.4 Worn out/damage parts are
	disposed as per the workplace
	policy and OSHA 2007
	5.5Vehicle replacement/servicing
	records are prepared and kept
	according to the workplace
	requirements
	5.6Maintenance activities are
	completed within an agreed time
	frame as per organization policy
6. Conduct road tests	6.1 Visual inspection of the vehicle and
	its system is carried out as per
	manufacturers specifications
	6.2 Vehicle is road-tested in
	compliance with company
	standards, traffic rules and
	manufacturers' standards
7. Carry out adjustments to	7.1 Using of manufacturers technical
vehicle components and	information to identify operating
systems.	specifications and tolerances
	7.2 Identifying components and

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements which
which make the workplace	specify the
function.	required level of performance for each
	of the elements.
	Bold and italicized terms are
	elaborated in the Range
	systems that are to be checked and
	adjusted
8. Service Vehicle Wheels and	8.1 Identify and repair tyre
Tyres	punctures according to vehicles
	fault
	8.2 Perform wheel balancing
	according to standard operating
	procedures
	8.3 Perform tyre fitting on the
	rim according to SOP
	8.4 Straighten bent wheel rims
	according to SOP
	8.5 Replace tyre pressure nozzles
	according to SOP
	8.6 Maintain tyre pressure according to
	manufacturer's specifications.
9. Finalize service and repair	9.1 Vehicle interior and exterior is
procedures.	cleaned and made presentable in
	compliance with company policy
	9.2 Vehicle service and repair report is
	prepared and shared as per the
	organizations requirement
	9.3 Service and repair records are
	maintained as per organization
	policy.

This section provides work environments and conditions to which the performance criteria

apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Technical information may	1.1 Vehicle technical data;
include but is not limited	1.2 Manufacturers' online information;
to:	1.3 Schedules of inspection;
	1.4 Legal regulations
	1.5 On-board diagnostics (OBD)
	displays.
2. Assessment methods may	2.1 Aural (noise);
include but is not limited	2.2 Visual
to:	2.3 Vibration
	2.4 Digital diagnostic equipment
	2.5 Functional
	2.6 Measurement
3. Periodic maintenance may	3.1 brake pads/linings
include but is not limited to:	3.2 fluid leaks
	3.3 noise and vibration
	3.4 air-conditioning
	3.5 gas leaks
	3.6 Tyre wear
	3.7 fan belt
4. Vehicle systems may include	4.1 Engine management (fuel,
but is not limited to:	ignition, emission control)
	4.2 Battery, charging and starter
	4.3 Engine cooling
	4.4 Steering and suspension
	4.5 Air conditioning;

Variable	Range
	4.6 Lighting
5. Adjustments may include	5.1 Valve clearances
but is not limited to:	5.2 Spark plug gaps
	5.3 Exhaust emission settings
	5.4 Wheel, steering and suspension
	alignment
	5.5 Headlight alignment;
	5.6 Drive belt tension;
	5.7 Engine idling speed;
	5.8 Lubricant and fluid levels;
	5.9 Fuel pressure;
	5.10 Brake clearances;
	5.11 Tyre pressure.
	5.12 Wheel balancing
	5.13 Fluid level
6. Assessments may include	6.1 Damage;
but is not limited to:	6.2 Fluid leaks;
	6.3 Air conditioning gas leaks;
	6.4 Wear and tear;
	6.5 Security of parts and components;
	6.6 Condition and serviceability;
	6.7 Necessity for adjustment.
7. Vehicle service parts may	7.1 Oil, fuel, air and diesel exhaust
include but is not limited to:	filters;
	7.2 Wiper blades;
	7.3 Spark plugs;
	7.4 Brake pads/linings;
	7.5 Drive belts;
	7.6 Seals and gaskets.
	7.7 Tyre fitting and puncture repair
	7.8 Lining/pad

Variable	Range
	7.9 Fan belts
8. Approved format may	8.1 Manufacturers' maintenance
include but is not limited to:	schedules;
	8.2 Company's maintenance
	schedules.
9. Agreed time frame may	9.1 Manufacturers' recommended
include but is not limited to:	work times;
	9.2 Job times set by the company;
	9.3 Job time agreed with a specific
	customer.
10. High energy electrical	10.1 High tension ignition circuit;
components may include	10.2 Xenon headlamps.
but is not limited to:	
11 Lubricants and fluids may	11.1 Engine oil
include but is not limited to:	11.2 Gear box oil
	11.3 Automatic transmission oil
	(ATF)
	11.4 Brake fluids
	11.5 Coolants

## REQUIRED KNOWLEDGE

The individual needs to demonstrate knowledge of:

- Organizational and legislative requirements
- Manufacturer's warranty requirements relating to routine maintenance activities for vehicle systems and components
- Methods of assessing vehicle conditions
- Report writing
- Technical information
- Customer relation
- Diagnostic tools and equipment
- Rectification system defects

- Vehicle fluids and lubricants
- Vehicle systems and components
- Vehicle inspection
- Legal requirements relating to the vehicle maintenance activities for vehicle systems and components
- Kenyan legislation and workplace procedures relevant to:
  - Health and safety
  - o The environment (including waste disposal)
  - o Appropriate personal and vehicle protection
- Workplace procedures for:
- Recording vehicle maintenance work and any variations from the
  - Original vehicle specification
  - o The referral of problems
- Reporting delays to the completion of work
- documenting vehicle maintenance information
- work timeframe
- Sharing of information at workplace
- Relationship between time and costs
- Reporting anticipated delays to relevant person(s) promptly
- Technical information
  - o Finding and sources
  - o Importance of correctness in sourcing
  - o Use
  - interpreting
- On-board diagnostic displays
- Purpose of and how to use identification codes
- Operation of vehicle systems
- Engines, cooling systems, air supply and exhaust systems, fuel systems and ignition systems operate for different vehicles
- How clutch assemblies, clutch operating systems, manual gear boxes, automatic gear boxes, drivelines and hubs and final drive assemblies operate for different vehicles

- Suspension systems, steering systems, braking systems, wheels and tyres for motor vehicle operate
- The purpose, operating principles and location of vehicle batteries, charging systems, starting systems, lighting systems and ancillary equipment for the different type of vehicle
- The operating specifications and tolerances for the different type(s)
  of vehicles
- The hazards associated with high energy electrical components
- Routine maintenance requirements
- How to conduct scheduled, routine light vehicle maintenance activities using prescribed examination methods and assessments against vehicle specifications to identify damage, corrosion, inadequate fluid levels, leaks, wear, security problems and general condition and serviceability
- How to check and adjust clearances, gaps, settings, alignment, pressures, tension, speeds and levels relevant to the engine area, transmission area, chassis area, electrical area and body (including to valves, ignition, fuel and emissions, brakes, transmission, lights, headlight alignment, tyres and tyre rotation, steering and body fittings).
- How to replenish and replace routine service components and materials, including filters, drive belts, spark plugs, wiper blades, brake linings and pads, lubricants and fluids
- How to recognise and report cosmetic damage to vehicle components and units that are outside the scope of normal routine service
- How to identify codes and grades of lubricants, brake/clutch fluids and coolants
- How to work safely avoiding damage to the vehicle and its systems
- The consequence of using incorrect lubricants, fluids and components

# REQUIRED SKILLS

- Communications (verbal and written);
- Trouble shooting
- Proficient in ICT;
- Time management;
- Problem solving;
- Decision making;
- Multitasking;
- First aid;
- Report
- Driving.
- Planning
- Writing

### **EVIDENCE GUIDE**

This provides advice on assessment and must be in conjunction with the performance criteria, required skills and knowledge and range.

performance effects, required skins and knowledge and range.	
1. Critical Aspects of	Assessment requires evidence that the
Competency.	candidate:
	1.1 Used manufacturers' technical information
	and prescribed procedures in vehicle
	maintenance activities
	1.2 Established and recorded accurate diagnosis of
	vehicle systems
	1.3 Serviced vehicle components as per the
	service manual and customer's specification
	1.4 Replenished fluids and carried out adjustments
	and replacement of serviceable part
	1.5 Recorded work that was carried out, including
	the assessment of vehicle condition and its
	systems

		1.6 Conducted road test and handed the vehicle to
		the customer in a clean condition
		1.7 Prepared maintenance records
2.	Resource	The following resources must be provided:
	Implications.	2.1 A workshop that is fully equipped for
	-	maintaining motor vehicles, including a
		vehicle lift, specialist tools and diagnostic
		equipment appropriate for the different makes
		of vehicles that are being maintained;
		2.2 Access to manufacturers' technical
		information;
		2.3 Consumables for maintaining vehicle,
		including lubricants, fluids and replacement
		parts;
		2.4 Facilities for the disposal of waste oil and
		replaced serviceable parts;
		2.5 Customer database and systems for recording
		maintenance records;
		2.6 Personal protection equipment and suitable
		coverings to protect vehicles.
3.	Methods of	Competency may be assessed through:
	Assessment.	3.1 Observation with the use of checklists;
		3.2 Verbal questioning during maintenance
		activities to test underpinning knowledge;
		3.3 Short-answer tests to assess understanding of
		vehicle systems and the importance of using
		correct lubricants and fluids.
4.	Context of	4.1 Competency may be assessed
	Assessment.	individually in an actual workplace or
		in work-simulated conditions within
		accredited institutions.
5.	Guidance	4.2 This unit may be assessed on an integrated

information for	basis with others within this occupational
assessment.	sector.

#### SERVICE AND REPAIR VEHICLE ENGINE COMPONENTS

**UNIT CODE: ENG/OS/AUT/CR/2/6** 

# **Unit description:**

This unit specifies competencies required to service and repair vehicle engine components. It involves troubleshooting and servicing vehicle engine components, performing vehicle engine overhaul, servicing vehicle engine cooling system, servicing vehicle engine exhaust system and lubricating vehicle engine system

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of the
	elements.
	Bold and italicized terms are elaborated in
	the Range
1. Troubleshoot vehicle  engine components  condition	<ul> <li>1.1 Personal protective equipment (PPE) are used as per OSHA 2007</li> <li>1.2 Health and safety regulations are observed as per OSH Act 2007</li> <li>1.3 Engine is removed according to manufacturer's specification</li> <li>1.4 Engine parts are dismantled according to manufacturer's specification</li> <li>1.5 Engine parts are inspected and checked as per workplace procedures</li> <li>1.6 Engine defective parts are replaced according to manufacturer's</li> </ul>

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of the
	elements.
	Bold and italicized terms are elaborated in
	the Range
	specification
	1.7 Engine parts are serviced according to manufacturer's specification
	1.8 Vehicle engine parts are reassembled according to manufacturer's specification
	1.9 Engine is fit back into the vehicle according to manufacturer's specification
	1.10 Re-installation checks are performed according to manufacturer's specification
2. Perform vehicle engine overhaul	2.1 Engine oil seals are replaced according to manufacturer's specification
	<u> </u>
	replaced according to manufacturer's specification
	2.3 Timing belts/chains are replaced
	_
	<u> </u>
	<u> </u>
engine overhaul	to manufacturer's specification  2.2 Engine oil rings/ piston gudgeon pin are replaced according to manufacturer's specification

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of the
	elements.
	Bold and italicized terms are elaborated in
	the Range
	2.6 Engine V-belts are replaced according to manufacturer's specification
	2.7 Engine gaskets are replaced according to manufacturer's specification
	2.8 Engine blocks are serviced according to manufacturer's specification
	2.9 Water/oil pump is replaced according to manufacturer's specification
	2.10 Tappet clearance is adjusted according to manufacturer's specification
	2.11 Engine camshaft is replaced according to manufacturer's specification
	2.12 Valve seats are grinded according to manufacturer's specification
	2.13 Valve guides are replaced according to manufacturer's specification
	2.14 Oil sump/strainer/PCV is replaced according to manufacturer's specification
	2.15 Engine mountings are replaced according to manufacturer's
	specification
	2.16 Engine tune up is performed according
	to manufacturer's specification

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which	
outcomes which make the		
	specify the	
workplace function.	required level of performance for each of the	
	elements.	
	Bold and italicized terms are elaborated in	
	the Range	
3. Service vehicle engine	3.1 3.1 Radiator cap is checked and tested	
cooling system	according to manufacturer's	
	specification	
	3.2 Cooling radiator is checked and tested	
	according to manufacturer's	
	specification	
	1	
	3.3 Cooling system hoses are checked and	
	tested according to manufacturer's	
	specification	
	3.4 Thermostat operations are checked and	
	tested according to manufacturer's	
	specification	
	3.5 Thermistor switches/ sensors are	
	checked and tested according to	
	manufacturer's specification	
	3.6 Water pump is checked and tested	
	according to manufacturer's	
	specification	
	3.7 Cooling fan operation is checked and	
	tested according to manufacturer's	
	specification	
	_	
	according to manufacturer's	
	specification	
	3.9 Cooling system is bled according to	

ELEMENT	PERFORMANCE CRITERIA	
These describe the key	These are assessable statements which	
outcomes which make the	specify the	
workplace function.	required level of performance for each of the	
	elements.	
	Bold and italicized terms are elaborated in	
	the Range	
	manufacturer's specification	
	3.10 Vehicle engine coolant is "read"	
	according to manufacturer's	
	specification	
	3.11 Coolant is replenished/ drained and	
	replaced according to manufacturer's	
	specification	
4. Service vehicle		
	4.1 Leakage is checked according to	
engine exhaust system	workplace procedures	
	4.2 Blockage is checked according to	
	workplace procedures	
	4.3 Catalytic converter/ particulate filters is	
	checked and tested according to	
	workplace procedures	
	4.4 Exhaust system leaks are repaired	
	according to manufacturer's	
	specification	
	4.5 Exhaust system is installed and	
	mounted according to manufacturer's	
	specification	
	4.6 Oxygen sensor is checked and tested	
	according to manufacturer's	
	specification	
	4.7 Draining and replacing engine oil	
	4.7 Draining and replacing engine oil	

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the
workplace function.	required level of performance for each of the
	elements.
	Bold and italicized terms are elaborated in
	the Range
	4.8 Replacing engine transmission and
	hydraulic filters
	4.9 Greasing light vehicle components
	4.10 Greasing heavy commercial vehicle components
	4.11 Greasing Heavy machinery
	4.12 Reading Lubricants
5. lubricate vehicle engine	5.1 engine oil is drained and replaced
system	according to manufacturer's specification
	5.2 engine transmission and hydraulic filters
	are replaced according to manufacturer's specification
	5.3 light vehicle components are greased
	according to manufacturer's specification
	5.4 heavy commercial vehicle components
	are greased according to manufacturer's specification
	5.5 Heavy machinery are greased according
	to manufacturer's specification
	5.6 Lubricants are "read" according to
	manufacturer's specification

Variable	Range
1. Re-installation checks may	1.1 bleeding
include but is not limited to:	1.2 engine ignition timing
	1.3 initialization
2.Engine components may	2.1 Oil seals and oil filters
include but is not limited to:	2.2 Piston and piston rings
	2.3 Top covers
	2.4 Valves, push rods and valve
	lifters
	2.5 Camshaft
	2.6 Crankshaft
	2.7 Drive pulleys
	2.8 Oil sump and oil pump
	2.9 Timing gears
	2.10 Cylinder head
	2.11 Cylinder block
3.Engine pulleys may include	3.1 water pump
but is not limited to:	3.2 camshaft
4. Engine V-belts may include	4.1 fan
but is not limited to:	4.2 power steering

## REQUIRED KNOWLEDGE AND SKILLS

- Legislative and organizational requirements and procedures
- Kenyan legislation and workplace procedures relevant to:
  - Health and safety
  - o Environment
  - o Personal and vehicle protective equipment
  - Waste disposal
- Legal requirements relating to the vehicles warranty and insurance policies
- Workplace procedures for:
  - o Recording the fault, the location and fault correction activities
  - o Reporting the results of tests
  - o The referral of problems
  - Reporting anticipated delays
- Assessment and rectification procedures
- Obtaining the correct information for rectification
- Documenting assessment and rectification information
- Working to agreed time frame and keeping others informed of progress
- The relationship between time, costs and profitability
- Reporting anticipated delays
- How to find, interpret and use technical information for engine service activities
- Importance of using the correct technical information
- The purpose of and how to use identification codes.

## **Required Skills**

The individual needs to demonstrate the following skills:

- Communications (verbal and written)
- Proficient in ICT
- Time management
- Problem solving
- Decision making
- Planning
- Multitasking
- First aid
- Report writing
- Driving

### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical Aspects of	sessment requires evidence that the candidate:
competency.	1.1 Used Personal protective equipment (PPE)
	1.2 Observed Health and safety regulations
	1.3 Removed engine
	1.4 Dismantled engine parts and inspected
	them
	1.5 Replaced defective engine parts
	1.6 Serviced engine parts
	1.7 Reassembled vehicle engine parts
	1.8 Fit back engine into the vehicle
	1.9 Performed vehicle engine overhaul
	1.10 Serviced vehicle engine cooling system
	1.11 Serviced vehicle engine exhaust system
	1.12 Lubricated vehicle engine system

2. Resource	The following resources must be provided:
implications.	2.1 A workshop that is fully equipped for the
	service and repair of vehicle engines
	2.2 Instruments and equipment for measuring
	and assessing the condition of engine
	components
	2.4 Access to manufacturers' technical
	information
	2.5 Facilities for the disposal of waste oil and
	scrap parts
	2.6 Customer database and systems for recording
	service records
	2.7 Personal protection equipment
	2.8 Access to computers
3. Methods of	Competency may be assessed through:
assessment.	3.1 Observation with the use of checklists
assessment.	
assessment.	3.1 Observation with the use of checklists
assessment.	<ul><li>3.1 Observation with the use of checklists</li><li>3.2 Verbal questioning during service and repair</li></ul>
assessment.	<ul><li>3.1 Observation with the use of checklists</li><li>3.2 Verbal questioning during service and repair activities to test underpinning knowledge</li></ul>
assessment.	<ul><li>3.1 Observation with the use of checklists</li><li>3.2 Verbal questioning during service and repair activities to test underpinning knowledge</li><li>3.3 Short-answer tests to assess understanding of</li></ul>
assessment.  4. Context of	<ul> <li>3.1 Observation with the use of checklists</li> <li>3.2 Verbal questioning during service and repair activities to test underpinning knowledge</li> <li>3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing</li> </ul>
	3.1 Observation with the use of checklists 3.2 Verbal questioning during service and repair activities to test underpinning knowledge 3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing component condition and fault rectification.  Competency may be assessed individually in an actual workplace or in work-
4. Context of	<ul> <li>3.1 Observation with the use of checklists</li> <li>3.2 Verbal questioning during service and repair activities to test underpinning knowledge</li> <li>3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing component condition and fault rectification.</li> <li>Competency may be assessed individually</li> </ul>
4. Context of	3.1 Observation with the use of checklists 3.2 Verbal questioning during service and repair activities to test underpinning knowledge 3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing component condition and fault rectification.  Competency may be assessed individually in an actual workplace or in work-
4. Context of Assessment.  5. Guidance	3.1 Observation with the use of checklists 3.2 Verbal questioning during service and repair activities to test underpinning knowledge 3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing component condition and fault rectification.  Competency may be assessed individually in an actual workplace or in worksimulated conditions within accredited institutions.
4. Context of Assessment.	3.1 Observation with the use of checklists 3.2 Verbal questioning during service and repair activities to test underpinning knowledge 3.3 Short-answer tests to assess understanding of engine operations, measuring, assessing component condition and fault rectification.  Competency may be assessed individually in an actual workplace or in worksimulated conditions within accredited

### SERVICE VEHICLE FUEL SYSTEM

**UNIT CODE: ENG/OS/AUT/CR/3/6** 

# **Unit description:**

This unit specifies competencies required to service vehicle fuel system. It involves, servicing fuel components, replacing petrol fuel and diesel injector pumps, pipes, rail and nozzles, performing injector pump timing and testing fuel injector and injection pressure and voltage.

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements
which make the workplace	which specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range
1. Service fuel components e.g.	1.1 Identify the component to be
injectors, tank	serviced according to
	vehicle's performance.
	1.2 Tools and equipment are used
	according to manufacturer's
	manual.
	1.3 Remove faulty component
	according to manufacturer's
	manual.
	1.4 Service the faulty component
	according to manufacturer's
	manual.
2. Replace petrol fuel pump	2.1 Petrol fuel pump location is
	identified as per manufacturers

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements
which make the workplace	which specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range
	manual
	2.2 Petrol fuel pump is removed and
	replaced as per manufacturers manual
	2.3 Tools and Equipment are used to remove and refit petrol fuel
	components as per
	manufacturers' manual
	2.4 Faulty fuel pump is stored as per company policy
	2.5 Fuel system operation test is
	conducted as per manufacturers manual
3. Replace diesel injector pump,	3.1 Diesel injector pump, rail, pipes
rail, pipes and nozzles	and nozzles location is identified
	as per manufacturers manual.
	3.2 Pump, rail, pipes and nozzles are
	removed as per manufacturer's
	procedure.
	3.3 New pump, rail, pipes and
	nozzles are fitted as per
	manufacturers manual.
	3.4 Air bubbles from the fuel system
	are removed by bleeding the
	system in accordance with the
	manufacturer's specification.

PERFORMANCE CRITERIA
These are assessable statements
which specify the required level of
performance for each of the elements.
Bold and italicized terms are
elaborated in the Range
3.5 Diesel system operation test is
conducted as per manufacturer's
manual
4.1 Fan belt and timing cover are
removed in accordance with the
workshop manual
4.2 Timing marks are identified in
accordance with manufacturers'
manual
4.3 Timing marks are aligned and
timing belt fitted as per
manufacturers manual
4.4 Timing belt tensioner is adjusted
and timing marks reconfirmed as
per manufacturers manual
4.5 Timing cover and fan belt are
fitted back as per manufacturers manual
4.6 Diesel system operation test is
performed as per manufacturers
manual
4.7 Identify the gauges for testing
according manufacturer's
specification.
4.8 Tools and equipment are
identified according to

ELEMENT	PERFORMANCE CRITERIA
These describe the key outcomes	These are assessable statements
which make the workplace	which specify the required level of
function.	performance for each of the elements.
	Bold and italicized terms are
	elaborated in the Range
	manufacturer's manual.
	4.9 Connect the gauges according to
	manufacturer's manual
	4.10Take the measurements according
	to manufacturer's specification.
	4.11Record and file results according
	to standard operating procedures
	(SOP)

Variable		Range
1.	Tools and equipment may	1.1 Specialist tools relevant to specific
	include but is not limited	vehicle makes and models;
	to:	1.2 General workshop equipment;
		1.3 Electrical multi-meter
		1.4 Fuel system pressure gauge
		1.5 Faulty code diagoniser
		1.6 Prepared and shared vehicle fuel
		system service report
2.	Components may include	2.1 Fuel pump
	but is not limited to:	2.2 Fuel filter
		2.3 Fuel tank

Va	riable	Range
		2.4 Fuel high pressure pump
		2.5 Fuel pipes
		2.6 Fuel feed pump
		2.7 Injectors
		2.8 Fuel level gauge
		2.9 Fuel sensors
3.	Manufacturer's procedure	3.1 Vehicle technical data
	may include but is not	3.2 Manufacturers' tolerances and
	limited to:	specification data.
		3.3 Manufacturers' specifications
		3.4 Approved company practices
4.	Gauges may include but is	4.1 Pressure gauge
	not limited to:	42 Multimeter gauge
5.	Measurements may include	5.1 Injection pressure
	but is not limited to:	5.2 Injection voltage
6.	standard operating	6.1 Company policy
	procedures (SOP) may	6.2 Filling system
	include but is not limited	6.3 Record management procedures
	to:	6.4 Client satisfaction procedures.

## REQUIRED KNOWLEDGE AND SKILLS

- Handling fuel in line with health and safety precautions
- Interpretation of symbols on the manufacturers manual
- Fuel system
- Legislative and organisational requirements and procedures
- Kenyan legislation and workplace procedures relevant to:
- health and safety;
- the environment (including waste disposal
- Appropriate personal and vehicle protective equipment.

- Legal requirements relating to the vehicle, its construction and fuel and exhaust emission control. Workplace procedures for:
  - Recording fault location and correction activities;
  - o Reporting the results of tests;
  - o The referral of problems;
  - o Reporting delays to the completion of work.

The importance of working to recognized assessment and rectification

- Procedures and obtaining the correct information for rectification.
- The importance of documenting assessment and rectification information.
- The importance of working to agreed timescales and keeping others informed of progress
- The importance of reporting anticipated delays to relevant person(s) promptly.

# **Required Skills**

The individual needs to demonstrate the following skills:

- Communications (verbal and written)
- Proficient in ICT
- Time management
- Interpretation
- Problem solving
- Planning;
- Decision making;
- Multitasking;
- First aid;
- Report writing;
- Driving

# **EVIDENCE GUIDE**

This provides advice on assessment and is dealt in conjunction with the performance criteria, required skills and knowledge and range.

1.	Critical Aspects of	Assessment requires evidence that the
	Competency.	candidate:
		1.1 Worked in a safe and clean environment
		using personal protection and appropriate
		tools and equipment;
		1.2 Observed regulations concerned with health
		and safety and the disposal of waste;
		1.3 Used technical information to service
		vehicle fuel system in accordance with
		manufacturers' specifications;
		1.4 Inspected and replaced fuel system
		components;
		1.5 Tested fuel system for satisfactory operation
		as per the manufacturers specifications.
2.	Resource	The following resources must be provided:
	implications.	2.1 Workshop that is fully equipped for the
		service of vehicle fuel system
		2.2 Specialist tools relevant to specific vehicle
		makes and models;
		2.4 Electrical Multimeter
		2.7 Access to manufacturers' technical
		information;
		2.8 Facilities for the disposal of waste fuel and
		scrap parts;
		2.9 Customer database and systems for service
		records;
		2.11 Personal protection equipment.
3.	Methods	Competency may be assessed through:
	of assessment.	3.1 Observation with the use of checklists

	<ul><li>3.2 Verbal questioning during practical activities</li><li>3.3 Short-answer tests</li></ul>
4. Context of assessment.	Competency may be assessed individually in an actual workplace or in work-simulated conditions within accredited institutions.
5. Guidance information for assessment.	This unit may be assessed on an integrated basis with others within this occupational sector.

### SERVICE VEHICLE TRANSMISSION SYSTEMS

**UNIT CODE: ENG/OS/AUT/CR/4/6** 

### **UNIT DESCRIPTION:**

This unit specifies competencies required to service vehicle transmission system. It involves preparing to service vehicle transmission systems, removing, assessing, repairing/replacing and testing the vehicle transmission system.

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
Organize to service	1.1 Work area is cleaned and safety measures
vehicle transmission	undertaken before use as per workshop
system	regulations/ OSHA
	1.2 Vehicle is parked on a workshop hoist as
	per workshop regulations
	1.3 Tools and equipment and materials are
	availed as per manufacturers
	recommendation
	1.4 Identify relevant workforce according to
	workshop procedures.
2. Troubleshoot vehicle	2.1 Visual inspection of the vehicle is done
transmission system	according to workshop procedures.
	2.2 Technical inspection is done while engine
	is running according to manufacturer's
	specifications.
	2.3 Vehicle is inspected underneath

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	according to workshop setup.
	2.4 Faulty components are established
	according to inspection done.
3. Overhaul gear box unit	3.1 Drain gearbox oil according to workshop
(Manual)	procedures.
	3.2 Remove faulty gearbox from vehicle
	according to manufacturer's manual.
	3.3 Clean external housing of the gearbox
	according to workshop procedures.
	3.4 Dismantle faulty gearbox according to
	manufacturer's manual.
	3.5 Clean internal <i>manual gearbox</i>
	components according to workshop
	procedures.
	3.6 Service and replace worn out gearbox
	components according to manufacturer's specifications.
	3.7 Assemble serviced/new components of
	the gearbox according to manufacturer's
	manual.
	3.8 Fit new gearbox mounting according to
	workshop procedures.
	3.9 Refit serviced gearbox to the vehicle
	according to manufacturer's manual.
	3.10 Refill gearbox oil to the
	Recommended level according to

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
_	Bold and italicized terms are elaborated in
	the Range
	manufacturer's specification.
	3.11 Test serviced gearbox according to
	workshop procedures.
4. Overhaul gearbox	4.1 Drain automatic transmission fluid (ATF)
(semi/automatic)	according to workshop procedures.
	4.2 Remove faulty gearbox from the vehicle
	according to manufacturer's manual.
	4.3 Clean external housing of the gearbox
	according to workshop procedures.
	4.4 Dismantle faulty gearbox according to
	manufacturer's manual.
	4.5 Clean internal semi/automatic gearbox
	components according to workshop
	procedures.
	4.6 Service and replace worn out gearbox
	components according to manufacturer's specifications.
	4.7 Assemble serviced/new components of
	the gearbox according to manufacturer's manual.
	4.8 Fit new gearbox mountings according to
	workshop procedures.
	4.9 Refit serviced gearbox to the vehicle
	according to manufacturer's manual.
	4.10 Refill ATF to the recommended level
	according to manufacturer's

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	specification.
	4.11 Test serviced gearbox according to
	workshop procedures.
5. Carry out	5.1 Identify tools and equipment according
hydraulic/tiptronic	to manufacturer's specifications.
system tests and	5.2 Perform stall test according to
measurements	manufacturer's manual
	5.3 Perform pressure test according to
	manufacturer's specifications.
	5.4 Perform shift test according to
	manufacturer's specifications.
	5.5 Perform tiptronic diagnosis test using
	fault diagnostic gadget according to
	manufacturer's manual.
	5.6 Record and file results according to
	standards operation procedures.

Variable	Range
1. Components may include	1.1 Bearings
but is not limited to:	1.2 Gears

Variable	Range
	1.3 Synchromesh unit
	1.4 Gearbox shafts and thrust plates
	1.5 Gear selectors, sensors and
	linkages
	1.6 Constant velocity and universal
	joints
	1.7 Clutch assemblies release
	bearings
	1.8 Automatic gearbox pump and oil
	strainer
	1.9 Transmission unit mounting
	2.0 Flywheel
	2.1 Transmission drive shaft/half
	shaft
	2.2 Propeller shaft/center rubber
2. Manual gearbox	2.1 Input shaft
components may include	2.2 Lay shaft
but is not limited to:	2.3 Output shaft
	2.4 Speed gearwheels
	2.5 Synchronizer unit
	2.6 Selector shafts/forks
3. Semi/automatic gearbox	3.1 Fluid flywheel
components may include	3.2 Torque convertor
but is not limited to:	3.3 Shift valve
	3.4 Brake bands
	3.5 Front clutch
	3.6 Rear clutch
	3.7 Sun wheel gears
	3.8 Planetary gears
	3.9 Carrier gear
	4.0 Output shaft

# REQUIRED KNOWLEDGE AND SKILL

### Required knowledge

- Operation of transmission systems
- Measuring, assessing the condition of components
- Fault rectification
- Kenyan legislation and workplace procedures relevant to:
  - o health and safety
  - o the environment (including waste disposal
  - o personal and vehicle protective equipment
  - Legal requirements relating to the vehicle and its construction
- Workplace procedures for:
  - o recording fault location and correction activities;
  - o reporting the results of tests;
  - o the referral of problems;
  - o reporting delays to the completion of work
- Recognized assessment and rectification
- Procedures and obtaining the correct information for rectification
- Documenting assessment and rectification information
- Working within given time frame and sharing information
- The relationship between time, costs and profitability
- How to find, interpret and use sources of technical information for transmission of servicing activities
- Reporting anticipated delays to relevant person(s)
- Purpose of, and how to use identification codes
- How to prepare, inspect, test and use all the removal and replacement equipment required
- Operation of transmission systems
- Gaskets, sealants, seals, fittings and fasteners
- Test and evaluate the performance of replacement transmission system units and components

- The relationship between testing methods and the transmission system units and components replaced – the use of appropriate test methods
- When replacement units and components must meet the original equipment specification (OES) for warranty or other requirements
- How to work safely avoiding damage to other vehicle systems, units and components and contact with leakage and hazardous substances
- How to work safely avoiding damage to other vehicle systems, units and components and contact with leakage and hazardous substances

# **Required Skills**

The individual needs to demonstrate the following skills:

- Decision making;
- Multitasking;
- First aid:
- Communications (verbal and written);
- Proficient in ICT;
- Time management;
- Problem solving;
- Planning;
- Report writing;
  - o Driving

# **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical Aspects of	Assessment requires evidence that the
Competency.	candidate:
	1.1 Worked in a safe and clean environment
	using personal protection and appropriate
	tools and equipment;
	1.2 Observed regulations concerned with health

	and safety and the disposal of waste;
	1.3 Used technical information to remove and
	dismantle transmission units and assess
	components against manufacturers'
	specifications
	1.4 Prepared recommendations for the repair and
	restoration of components
	1.5 Restored, reassembled and replaced
	transmission units to accord with
	manufacturers' specifications
	1.6 Prepared vehicle transmission system
	servicing report.
	1.7 Completed vehicle transmission system
	servicing within agreed time frame.
2. Resource	The following resources must be provided:
Implications.	2.1 Workshop fully equipped for servicing motor
	vehicle transmission systems
	2.2 Vehicle lift,
	2.3 Specialist tools and equipment appropriate
	for the different makes of vehicles
	2.4 Instruments and equipment for measuring
	and assessing the condition of transmission
	units;
	2.5 Specialist equipment for servicing automatic
	transmission units;
	2.6 Access to manufacturers' technical
	information;
	2.7 Facilities for the disposal of waste oil and
	scrap parts;
	2.8 Customer database and systems for recording
	service records;
	2.9 Personal protection equipment.

3. Methods of	Competency may be assessed through:
Assessment.	3.1 Observation with the use of checklists;
	3.2 Verbal questioning during service and repair
	activities
	3.3 Short-answer tests
4. Context of	Competency may be assessed individually
Assessment.	in an actual workplace or in work-simulated
	conditions within accredited institutions.
5. Guidance	This unit may be assessed on an integrated basis
information for	with others within this occupational sector.
assessment.	with others within this occupational sector.

### SERVICE VEHICLE STEERING SYSTEM

**UNIT CODE: ENG/OS/AUT/CR/5/6** 

### **UNIT DESCRIPTION:**

This unit specifies competencies required to service vehicle steering system. It involves assessment, removal, servicing and replacement of vehicle steering components. It also involves fitting and testing vehicle steering components and documenting vehicle steering service.

ELEMENT	PERFORMANCE CRITERIA
·	
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
1. Assess vehicle	1.1Work area and steering units are prepared as
steering system	per the workshop procedures
	1.2 <i>Tools and equipment</i> are assembled as per
	job assignment
	1.3 Vehicle steering system checklist is prepared
	based on workplace requirements
	1.4 Personal protective clothing and equipment
	(PPE) is used as per OSHA 2007
	1.5 Steering systems are visually inspected in
	accordance with service manual
	1.6 Faulty steering components are identified as
	per the service manual
2. Remove steering	2.1 <i>Technical information</i> is used according to
components	the service manual

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
	2.2 Vehicle is raised in accordance with
	workshop procedures
	2.2 Lubricants and fluids are drained and
	disposed according to health and safety
	standards
	2. Steering components are removed as per
	service manual
3. Assess	3.1 <i>Steering components</i> are disassembled as per
serviceability of	the service manual
vehicle steering	3.2 Steering components are cleaned in
components	accordance with service manual
	3.3 Serviceability of steering components is
	assessed as per the service manual
	3.4Serviceability report is prepared in accordance
	with workshop procedure
4. Replace/service	4.1 Worn/damaged components are replaced as
vehicle steering	per manufacturer's manual
components	4.2 Replacement parts are verified against
	manufacturers' part numbers
	4.3 Steering components are re-assembled in
	accordance with manufacturers' specification
	4.4 Vehicle steering components are serviced
	according to the service manual
5. Fit and test vehicle	5.1 Steering components are fitted back as per
steering components	service manual
	5.2 Lubricants and fluids are replenished

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which specify the
outcomes which make	required level of performance for each of the
the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
	according to the service manual
	5.3Steering geometry is set in accordance with
	manufacturers' specifications
	5.4 Steering system is tested as per the
	manufacturers specification
	5.5 Road test is carried out in accordance with
	manufacturers' specifications
6. Document vehicle	6.1. Steering service and repair is completed
steering system	according to workplace policy/customer's
service	specification
	6.2 Vehicle steering service system report is
	prepared as the SOPs
	6.3 Steering service and repair records are
	generated and shared in line with company
	standard operating procedures

Variable	Range
1. Steering	1.1 Steering rack
components may	1.2 Tie rods;
include but is not	1.3Steering box
limited to:	1.4Steering column
	1.5 Universal joint/coupling
	1.6 Drop arm
	1.7 Dust rubber boot
	1.8 Steering wheel
3. Assessment	3.1 Visual
methods.	3.2 Measurement
	3.3 Acoustic
	3.4 Vibration
	3.5 Functional
	3.6 Serviceable
	3.7 Unserviceable
	3.8 Tolerances
5. Steering geometry	5.1 Toe in / Toe out
/ wheel alignment	5.2 Castor
	5.3 Camber
	5.4 Kingpin inclination
6. Service and repair	6. Job cards
records	6.2 Company IT system
	6.3 Customer database
7. Agreed timeframe	7.1 Manufacturers' recommended work times
	7.2 Job times set by the company
	7.3 Job time agreed with a specific customer

### REQUIRED KNOWLEDGE AND UNDERSTANDING

- Kenyan legislation and workplace procedures relevant to:
  - o health and safety
  - o the environment (including waste disposal
  - o personal and vehicle protective equipment
- Legal requirements relating to the vehicle and its construction
- Workplace procedures for:
  - o recording fault location and correction activities;
  - o reporting the results of tests;
  - o the referral of problems;
- reporting delays to the completion of work
- sources of technical information
- How to use wheel alignment and steering geometry measuring and adjusting equipment
- Construction and operation of suspension and steering systems
- The construction, layout and operation of different types of suspension systems, including:
  - Beam axle;
  - o Independent types; front and rear;
  - o Hydro-Pneumatic;
  - Active suspension and their control systems.
  - Types of springs and how they are mounted and located on the vehicle
  - The layout and operation of different types of steering systems, including
- Different types of steering gear, including:
  - Rack and pinion;
  - o Recirculating ball.
  - Hydraulic and electronic power assisted
- The principles of suspension and steering geometry including:

- o Front and rear wheel alignment;
- o Toe-out-on-turns;
- o Camber;
- o Castor;
- o Kingpin inclination.
- How to remove and replace suspension and steering system units and components for the classification of vehicle being worked on
- How to select and use gaskets, sealants, seals, fittings and fasteners
- How to test and evaluate the performance of replacement suspension and steering system units and components against vehicle operating specifications, and any legal requirements
- When replacement units and components must meet the original equipment specification (OES) for warranty or other requirements
- How to work safely avoiding damage to other vehicle systems, units and components

## **Required Skills**

The individual needs to demonstrate the following foundation skills:

- Decision making;
- Multitasking;
- Communications (verbal and written);
- Proficient in ICT;
- Time management;
- Problem solving;
- Planning
- First aid:
- Report writing;
- Record keeping
- Driving

# **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

	terra, required skins and knowledge and range.
1. Critical aspects	Assessment requires evidence that the
of Competency.	candidate:
	1.1 Worked in a safe and clean environment using
	personal protection and appropriate tools and
	equipment;
	1.2 Observed regulations concerned with health
	and safety and the disposal of waste
	1.3 Used technical information to remove and
	dismantle steering units
	1.4 Assessed vehicle steering components against manufacturers' specifications
	1.4 Repaired/serviced, replaced and restored
	components as per manufacturer's specification
	1.5 Reassembled steering components in
	accordance with manufacturers' specifications
	1.6 Completed steering system servicing within set
	time frame
	1.6 Documented steering servicing records as per
	customer specifications and company policy.
2. Resource	The following resources must be provided:
implications.	2.1 A workshop that is fully equipped for servicing
	vehicle steering systems.
	2.2 Vehicle lift
	2.3 Tool kits and vehicle steering equipment
	2.4 Access to manufacturers' technical information
	2.5 Facilities for the disposal of waste oil and scrap
	parts
	2.6 Customer database
	2.7 Personal protection equipment

		2.8 Computer
3.	Methods of	Competency may be assessed through:
	Assessment.	3.1 Observation
		3.2 Verbal
		3.3 Written
4.	Context of	Competency may be assessed individually
	Assessment.	in an actual workplace or in work-simulated
		conditions within accredited institutions.
5.	Guidance	This unit may be assessed on an integrated basis
	information for	
	assessment.	with others within this occupational sector.

### SERVICE VEHICLE SUSPENSION SYSTEMS.

**UNIT CODE: ENG/OS/AUT/CR/6/6** 

# **Unit description:**

This unit specifies competencies required to service vehicle suspension system. It involves assessment, removal, servicing and replacement of vehicle suspension components. It also involves fitting and testing vehicle suspension components and documenting vehicle suspension service.

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify
key outcomes which	the required level of performance for each of the
make the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
1. Assess vehicle	1.1 Work area and steering units are prepared as
suspension system	per the workshop procedures
	1.2 <i>Tools and equipment</i> are assembled as per
	job assignment
	1.3 Vehicle suspension checklist is prepared
	according to the workplace requirements
	1.4 Personal protective clothing and equipment
	(PPE) is used as per OSHA 2007
	1.5 Suspension systems are visually inspected in
	accordance with service manual
	1.6 Faulty suspension components are identified
	as per the service manual
2.Remove vehicle	2.1 <i>Technical information</i> is used according to
suspension	the service manual
components	2.2 Vehicle is raised in accordance with

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify
key outcomes which	the required level of performance for each of the
make the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
	workshop procedures
	2. Suspension components are removed as per
	service manual
3. Assess vehicle	3.1 Suspension components are disassembled as
suspension	per the service manual
components	3.2 Suspension components are cleaned in
serviceability	accordance with service manual
	3.3 Serviceability of suspension components is
	assessed as per the service manual
	3.4 Suspension component serviceability report
	is prepared in accordance with workshop
	procedure
4. Replace/service	4.1 Worn/damaged components are replaced as
vehicle suspension	per manufacturer's manual
components	4.2 Suspension components' replacement parts
	are verified against manufacturers' part
	numbers
	4.3 Suspension components are re-assembled in
	accordance with manufacturers' specification
	4.4 Hydrolastic suspension components are
	replaced according to service manual
	4.5 <i>Hydro-pneumatic components</i> are replaced
	according to service manual
	4.6 Macpherson strut suspension components
	are serviced/replace as per the service manual
5. Fit and test vehicle	5.1 Suspension components are fitted back as per

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify
key outcomes which	the required level of performance for each of the
make the workplace	elements.
function.	Bold and italicized terms are elaborated in the
	Range
suspension	service manual
components	5.2 Suspension alignments set in accordance
	with manufacturers' specifications
	5.3Road test is carried out as per the service
	manual
	5.4 Vehicle suspension service checklist is filled
	in accordance with workplace policy
6. Vehicle suspension	6.1. Suspension service and repair is completed
system service	within workplace policy/customer's
documentation	specification
	6.2 Vehicle suspension service system report is
	prepared as the SOPs
	6.3 Suspension service and repair records are
	generated and shared in line with company
	standard operating procedures

## **RANGE**

This section provides work environments and conditions to which the performance criteria

apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Suspension	1.1 Wishbone/arms
components may	1.2Shock absorbers/dampers
include but is not	1.3Strut

Variable	Range
limited to:	1.4Torsion bar
	1.5Stabilizer
	1.6 Coil/leaf/rubber spring
3. Assessment	3.1 Visual
methods may	3.2 Measurement
include but is not	3.3 Acoustic
limited to:	3.4 Vibration
	3.5 Functional
	3.6 Serviceable
	3.7 Unserviceable
	3.8 Tolerances
5. Suspension	5.1 Wheel base
alignments may	5.2 Wheel track
include but is not	
limited to:	
6. Service and	6. Job cards
repair records	6.2 Company IT system
may include but	6.3 Customer database
is not limited to:	
7. Agreed	7.1 Manufacturers' recommended work times
timeframe may	7.2 Job times set by the company
include but is not	7.3 Job time agreed with a specific customer
limited to:	

# REQUIRED KNOWLEDGE AND UNDERSTANDING

The individual needs to demonstrate knowledge of:

- Kenyan legislation and workplace procedures relevant to:
  - health and safety
  - o the environment (including waste disposal
  - o personal and vehicle protective equipment
- Legal requirements relating to the vehicle and its construction

- Workplace procedures for:
  - recording fault location and correction activities;
  - o reporting the results of tests;
  - o the referral of problems;
- reporting delays to the completion of work
- sources of technical information
- How to use wheel alignment and steering geometry measuring and adjusting equipment
- Construction and operation of suspension and steering systems
- The construction, layout and operation of different types of suspension systems, including:
- Beam axle;
- Independent types; front and rear;
- Hydro-Pneumatic;
- Active suspension and their control systems.
  - Types of springs and how they are mounted and located on the vehicle
  - The layout and operation of different types of steering systems, including
  - o Different types of steering gear, including:
  - o Rack and pinion;
  - o Recirculating ball.
  - o Hydraulic and electronic power assisted
- The principles of suspension and steering geometry including:
  - Front and rear wheel alignment;
  - o Toe-out-on-turns;
  - o Camber;
  - o Castor;
  - o Kingpin inclination.
- How to remove and replace suspension and steering system units and components for the classification of vehicle being worked on
- How to select and use gaskets, sealants, seals, fittings and fasteners

- How to test and evaluate the performance of replacement suspension and steering system units and components against vehicle operating specifications, and any legal requirements
- When replacement units and components must meet the original equipment specification (OES) for warranty or other requirements
- How to work safely avoiding damage to other vehicle systems, units and components

## **REQUIRED SKILLS**

The individual needs to demonstrate the following foundation skills:

- Decision making;
- Multitasking;
- Communications (verbal and written);
- Proficient in ICT:
- Time management;
- Problem solving;
- Planning
- First aid;
- Report writing;
- Record keeping
- Driving

# **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical Aspects of	Assessment requires evidence that the
Competency.	candidate:
	1.1 Worked in a safe and clean environment
	using personal protection and appropriate
	tools and equipment
	1.2 Observed regulations concerned with health
	and safety and the disposal of waste

	1.3 Used technical information to remove and
	disassemble suspension units
	1.4 Assessed vehicle suspension components
	against manufacturers' specifications
	1.4 Repaired/serviced, replaced and restored
	suspension components as per
	manufacturer's specification
	1.5 Reassembled suspension components in
	accordance with manufacturers'
	specifications
	1.6 Completed suspension system servicing
	within set time frame
	1.6 Documented suspension servicing records as
	per customer specifications and company
	policy.
2. Resource	The following resources must be provided:
Implications.	2.1 A workshop that is fully equipped for
	servicing vehicle suspension systems.
	2.2 Vehicle lift
	2.3 Tool kits and vehicle suspension equipment
	2.4 Access to manufacturers' technical
	information
	2.5 Facilities for the disposal of waste oil and
	scrap parts
	2.6 Customer database
	2.7 Personal protection equipment
	2.8 Computer
3. Methods	Competency may be assessed through:
of assessment.	3.1 Observation
of assessment.	3.2 Verbal
of assessment.  4. Context of	

assessment.	individually in an actual workplace or in work-simulated conditions within accredited institutions.
5. Guidance information for assessment.	This unit may be assessed on an integrated basis with others within this occupational sector.

#### SERVICE VEHICLE BRAKING SYSTEM

**UNIT CODE: ENG/OS/AUT/CR/7/6** 

### **UNIT DESCRIPTION:**

This unit specifies competencies required to service motor vehicle braking system. It involves, assessing, servicing, replacing or repairing and maintaining vehicle braking units and components. It includes final testing to ensure satisfactory operation to the customer's specification.

#### **ELEMENTS AND PERFORMANCE CRITERIA**

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify the
key outcomes	required level of performance for each of the
which make the	elements.
workplace function.	Bold and italicized terms are elaborated in the
	Range
1. Assess vehicle	1.1 <i>Tools and equipment</i> are used as per service
braking system	manual
	1.2 Personal protective clothing and equipment PPE
	is used as per workshop regulations
	1.3 Vehicle braking system is tested in accordance
	with <b>service manual</b>
	1.4 <b>Braking system</b> are observed according to the service manual
	1.5 Braking system observation checklist is filled as per company policy
2. Dismantle wheel	2.1Vehicle is parked and prepared in accordance
brake assembly	with workshop procedures
parts	2.2 Sources of technical information are used as per
	service manual
	2.3 <i>Brake components are</i> dismantled as per service

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify the
key outcomes	required level of performance for each of the
which make the	elements.
workplace function.	Bold and italicized terms are elaborated in the
	Range
	manual and checklist
	2.3 Lubricants and fluids are drained and disposed in
	accordance with Occupational Safety and Health
	regulations OSHA 2007
3.Assess braking	3.2 <i>Brake</i> components are cleaned in accordance
components	with the service manual
	3.3 Brake components are assessed in accordance
	with manufacture's specifications
	3.4 Worn/damaged <i>components</i> are identified
	according to the service manual
	3.5 Compatibility of replacement parts is verified
	against manufacturers part numbers
4. Replace wheel	4.1 Brake pads and linings are replaced in
brake assembly	accordance to manufacturer's specifications
parts	4.2 Brake calipers and drum are replaced according
	manufacturer's specifications
	4.3 Brake flexible pipes are replaced as per the
	manufacturer's specifications
	4.4 Brake adjusters/actuators (HCV) are replaced as
	per the manufacturer's specifications
	4.5 Parking brake cables are serviced/replaced
	according to the manufacturer's manual
5. Replace brake	5.1 Brake master cylinder is replaced/serviced
cylinders	according manufacturer's manual
	5.2 Brake slave cylinder is replaced/serviced as per
	the manufacturer's specifications

ELEMENT	PERFORMANCE CRITERIA
These describe the	These are assessable statements which specify the
key outcomes	required level of performance for each of the
which make the	elements.
workplace function.	Bold and italicized terms are elaborated in the
	Range
	5.3 Brake booster is serviced as per the
6. Service brake	6.1 Drum/disc brakes are assembled according to the
system	manuals
	6.2 Brake fluid is replenished and system bleeding is
	carried out as per service manual
	6.3 Brake booster and ABS system is service
	according to the manufacturer's specifications
	6.4 Braking system is adjusted (Dynamometer test)
	as per the workshop manual
	6.5 Auxiliary brakes are serviced according the
	manufacturer's manual
	6.6 Vehicle is road tested in accordance with legal
	requirements and manufacturers parameters
	6.7 Service and repair activities are completed
	within an <i>agreed time frame</i>
	6.8 Service and repair <i>records</i> are completed in
	accordance with Standard Operating Procedures

## **RANGE**

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Brake units and components	1.1 Servo unit (booster)
may include but is not	1.2 Master cylinder
limited to:	1.3 Calipers
	1.4 Disc (rotor)
	1.5 Drum
	1.6 Brake pads and linings
	1.7 Wheel cylinders
	1.8 Brake adjusters
	1.9 Actuators
	1.10 ABS unit
	1.11 Flexible pipes
	1.12 Parking brake cable.
2. Assessment may include but	2.1 Corrosion
is not limited to:	2.2 Seizure
	2.3 Serviceable
	2.4 Unserviceable
	2.5 Within or outside tolerances
	2.6 Necessitates adjustment.
3. Records may include but is	3.1 Job cards
not limited to:	3.2 Company IT system
	3.3 Customer database
4. Agreed timescale may	4.1 Manufacturers' recommended
include but is not limited to:	work times
	4.2 Job times set by the company
	4.3 Job time agreed with a specific
	customer
5. High energy electrical	5.1 High tension ignition circuits;

Variable	Range
components may include but	5.2 Xenon Headlamps.
is not limited to:	

# REQUIRED KNOWLEDGE

The individual needs to demonstrate knowledge of:

- Legislative and organizational requirements and procedures
- Kenyan legislation and workplace procedures relevant to:
  - o health and safety
  - o the environment (including waste disposal);
  - o appropriate personal and vehicle protective equipment
- Legal requirements relating to the vehicle and its construction including brake operation and efficiencies
- Workplace procedures for:
  - o recording fault location and correction activities;
  - o reporting the results of tests;
  - o the referral of problems;
  - o reporting delays to the completion of work

The importance of working to recognized assessment and rectification procedures and obtaining the correct information for rectification

- The importance of documenting assessment and rectification information.
- The importance of working to agreed timescales and keeping others informed of progress.
- The relationship between time, costs and profitability
- The importance of reporting anticipated delays to relevant person(s) promptly. The use of technical information including
- How to find, interpret and use sources of technical information for brake servicing activities
- The importance of using the correct sources of technical information
- The purpose of, and how to use identification codes

- Vehicle earthing principles and earthing methods
- Electrical and electronic principles associated with transmission systems, including types of sensors and actuators, their application and operation
- Types of circuit protection and why these are necessary.
- Electrical safety procedures, electric symbols, units and terms
- Electrical and electronic control system principles
- The hazards associated with high energy electrical component.

# Operation of brake systems

- How brake and their related units and components are constructed, removed and replaced for the classification of vehicle worked upon
- Brake units and components removal and replacement
- How to remove and replace brake system mechanical, electrical and hydraulic units and components for the classification of vehicle worked upon
- How to select and use sealants, seals, fittings and fasteners
- How to test and evaluate the performance of replacement brake system units and components and the reassembled system against the vehicle
- Operating specifications and any legal requirements
- The use of appropriate test methods
- When replacement units and components must meet the original equipment specification (OES) for warranty or other requirements
- How to work safely avoiding damage to other vehicle systems, units and components and contact with leakage and hazardous substances

## **Required Skills**

The individual needs to demonstrate the following skills

- Proficient in ICT
- Time management
- Problem solving

- Communications (verbal and written)
- Planning
- Decision making
- Multitasking
- First aid
- Report writing
- Record keeping
- Driving

## **EVIDENCE GUIDE**

This provides advice on assessment and must be in conjunction with the

This provides advice on assessment and must be in conjunction with the		
performance criteria, required skills and knowledge and range.		
1. Critical Aspects of	Assessment requires evidence that the	
Competency.	candidate:	
	1.1 Worked in a safe and clean	
	environment using personal protection	
	and appropriate tools and equipment	
	1.2 Observed regulations concerned with	
	health and safety and the disposal of	
	waste	
	1.3 Used technical information to remove	
	and dismantle brake components and	
	assess components against	
	manufacturers' specifications;	
	1.4 Prepared recommendations for the	
	repair brake components	
	1.5 Repaired, reassembled and replaced	
	brake components in accordance with	
	manufacturers' specifications	
	1.6 Finalized servicing activities to	
	conform to vehicle operating	
	specifications within specified time	
	•	

	frame
	1.6 Performed vehicle road test
	appropriately
2. Resource Implications.	The following resources must be
	provided:
	2.1 A workshop that is fully equipped for
	servicing light motor vehicle brake
	systems including a vehicle lift,
	specialist tools and equipment
	appropriate for the different makes of
	vehicles that are being serviced
	2.2 Instruments and equipment for
	measuring and assessing the condition
	of brake units
	2.3 Specialist equipment for servicing
	ABS brake units
	2.4 Access to manufacturers' technical
	information
	2.5 Facilities for the disposal of waste oil,
	fluids and scrap parts
	2.6 Customer database and systems for
	recording service records
	2.7 Personal protection equipment.
3. Methods of	Competency may be assessed
Assessment.	through:
	3.1 Observation with the use of checklists
	3.2 Verbal questioning during service and
	repair activities to test underpinning
	knowledge
	3.3 Short-answer tests to assess
	understanding of the operation of
	brake systems, measuring, assessing

	the condition of components and fault
	rectification.
4. Context of Assessment.	Competency may be assessed
	individually in an actual workplace or
	in work-simulated
	conditions within accredited
	institutions.
5. Guidance information for	This unit may be assessed on an integrated
assessment.	basis with others within this occupational
	sector.

#### SERVICE VEHICLE ELECTRICAL SYSTEMS

**UNIT CODE: ENG/AUT/CR/8/6** 

#### **UNIT DESCRIPTION:**

This unit specifies competencies required to service vehicle electrical system. It involves, carrying out diagnostics, rectifications, replacements and installations of vehicle electrical systems and components.

#### ELEMENTS AND PERFORMANCE CRITERIA

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
1 Diagnose <i>electrical</i>	1.1 Electrical defect(s) are identified
systems	according to client's report.
	1.2 Electrical diagnostic tools and
	equipment are used as per the service
	manual
	1.3 Diagnostic procedures are used as per
	service manual
	1.4 Cause and location of defects is
	identified as per service manual
2 Service vehicle ignition	2.1 Battery <i>condition and functionality</i> is
system	checked according to manufacturer's
	specification.
	2.2 Ignition coil is checked/ replaced
	according to manufacturer's
	specification.
	2.3 Ignition distributor and distributor cap is

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	serviced according to manufacturer's
	specification.
	2.4 Ignition spark plug and high tension (HT)
	cables are serviced as per manufacturer's
	manual.
	2.5 Ignition switch/key is serviced/ replaced
	according to manufacturer's
	specification.
	2.6 Ignition timing is carried out as per
	manufacturer's specification.
	2.7 Electronic ignition fault diagnosis is
	performed as per manufacturer's manual.
3 Service vehicle	3.1 Electrical accessories are checked
electrical accessories	to confirm compatibility with the
	vehicle as per manufactures
	specifications
	3.2 Electrical accessories are checked
	for compatibility with legal
	legislations as per state policies.
	3.3 Location and fitting is identified in
	accordance with legislations and
	manufactures' specification
	3.4 Accessories are installed in accordance
	with manufacturer's specification
	3.5 Accessories are tested for correct
	operation as per manufacturer's

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	specification.
4 Service vehicle	4.1 Air-con condenser and condenser cooling
air-conditioning	fans are checked/ serviced according to
system	manufacturer's specifications.
	4.2 Evaporator and heater blower fans are
	checked/ serviced according to
	manufacturer's specifications.
	4.3 Compressor and pressure switch are
	checked/ serviced according to
	manufacturer's specifications.
	4.4 Drier and expansion valve are checked/
	serviced according to manufacturer's
	specification.
	4.5 Air conditioner is recharged according to
	manufacturer's specification.
	4.6 Air conditioner leakages are checked
	according to manufacturer's
	specification.
5 Service vehicle	5.1 Alternator is checked /serviced as
charging systems	per manufacturer's specification.
	5.2 Alternator control box is checked/
	serviced as per the manufacturer's
	specifications.
	5.3 Charging system is tested according
	to manufacturer's specifications.
6. Service vehicle	6.1 Vehicle alarms and horns are

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
auxiliary systems	checked / serviced according to
	manufacturer's specification.
	6.2 Vehicle gauges are checked/
	serviced according to
	manufacturer's specification.
	6.3 Vehicle central locking is checked
	/ serviced according to
	manufacturer's specification.
	6.4 Radio and television are checked/
	serviced / installed according to
	manufacturer's specification.
	6.5 Power windows and power mirrors
	are checked/ serviced according to
	manufacturer's specifications.
	6.6 Air bags are checked and replaced
	according to manufacturer's
	specifications.
7. Service vehicle	7.1 Main beam and dip beam switch is
lighting system	checked/ replaced according to
	manufacturer's specifications.
	7.2 Connectors and wire harness are
	checked/ replaced according to
	manufacturer's specifications.
	7.3 <i>Main headlight</i> , interior lights and
	reverse lights are checked/ serviced
	/ replaced according to

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	manufacturer's specifications.
	7.4 Direction indicator lights and
	flasher unit are checked/ serviced/
	replaced according to manufacturer's
	specifications.
	7.5 Headlight beam setting is performed
	according to manufacturer's
	specifications.
8. Service vehicle	8.1 Electrical motor faults are identified
electrical motors	according to manufacturer's
	specifications.
	8.2 Electrical motors are removed from the
	vehicle according to manufacturer's
	manual.
	8.3 Electrical motors are serviced according
	to manufacturer's specifications.
	8.4 Tests are performed on serviced
	electrical motors according to
	manufacturer's manual.
	8.5 Electrical motors are installed on the
	vehicle as per manufacturer's
	specifications.
9. Install Vehicle safety	9.1 Install Airbags according to
systems	manufacturer's manual
	9.2 Connect Safety belts according to
	workshop procedures

ELEMENT	PERFORMANCE CRITERIA
These describe the key	These are assessable statements which
outcomes which make the	specify the required level of performance for
workplace function.	each of the elements.
	Bold and italicized terms are elaborated in
	the Range
	9.3 Mount electrical components related to
	vehicle safety according to
	manufacturer's manual
	9.4 Fit anti-roll components according to
	manufacturer's manual
	9.5 The vehicle tracker according to
	manufacturer's manual

## **RANGE**

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range
1. Electrical Diagnostic	1.1 General workshop equipped for
Tools and equipment may	servicing vehicle electrical systems;
include but is not limited	1.2 Electronic diagnostic equipment;
to:	1.3 Multi-meters;
	1.4 Ignition test equipment.
	1.5 Hydrometer
	1.6 High rate discharge tester
	1.7 Feeler gauge
2. Service Manual may	2.1 Instructions provided by the
include but is not limited	manufacturer on how to remove,

Va	riable	Range
	to:	disassemble, repair and refit
		components
3.	Condition and	3.1 Specific gravity/hydrometer test
	functionality may include	3.2 High rate discharge test
	but is not limited to:	
4.	Technical information.	3.1 Vehicle technical data;
	may include but is not	3.2 Manufacturers' online information;
	limited to:	3.3 On-board diagnostics (OBD)
		displays;
		3.4 Accessory manufacturers technical
		data
		5.1 Starting system including motors and
5.	Electrical systems may	battery terminals;
	include but is not limited	5.2 Charging system including alternators;
	to:	5.3 Ignition system components including
		steering lock switches;
		5.4 Audio systems including speakers;
		5.5 Electrical wiring;
		5.6 Lighting system including bulbs and sockets;
		5.7 Electrical and electronic sensors;
		5.8 Auxiliary motors including wipers,
		heater blowers, and window actuators.
6.	Gauge may include but is	6.1 Speedometer
	not limited to:	6.2 Temperature gauge
		6.3 Fuel level gauge
		6.4 Oil pressure gauge
7.	Electrical motors may	7.1 Starter motor
	include but is not limited	7.2 Wiper motor
	to:	
8.	Aftermarket accessories	8.1 GPS systems;

Variable	Range
may include but is not	8.2 Cameras;
limited to:	8.3 Radios and speakers;
	8.4 Auxiliary lights;
9. Headlights may include	9.1 Sealed beam
but is not limited to:	9.2 Non-sealed beam
10. Flasher unit may include	10.1 Hazard warning
but is not limited to:	10.2 Electronic type

## REQUIRED KNOWLEDGE

The individual needs to demonstrate knowledge of:

- Legislative and organizational requirements and procedures
- Kenyan legislation and workplace procedures relevant to:
  - o health and safety;
  - o the environment (including waste disposal);
  - o appropriate personal and vehicle protective equipment
- Legal requirements relating to the vehicle and its construction including brake operation and efficiencies
- Workplace procedures for:
  - o recording fault location and correction activities;
  - o reporting the results of tests;
  - o the referral of problems;
  - o reporting delays to the completion of work
- The importance of working to recognized assessment and rectification procedures and obtaining the correct information for rectification
- The importance of documenting assessment and rectification information.
- The importance of working to agreed timescales and keeping others informed of progress.
- The relationship between time, costs and profitability
- The importance of reporting anticipated delays to relevant person(s) promptly. The use of technical information including

- How to find, interpret and use sources of technical information for brake servicing activities
- The importance of using the correct sources of technical information
- The purpose of, and how to use identification codes
- Vehicle earthling principles and earthling methods
- Electrical and electronic principles associated with transmission systems, including types of sensors and actuators, their application and operation
- Types of circuit protection and why these are necessary.
- Electrical safety procedures electric symbols, units and terms
- Electrical and electronic control system principles
- The hazards associated with *high energy electrical component*.
- Operation of brake systems
- How brake and their related units and components are constructed, removed and replaced for the classification of vehicle worked upon
- Brake units and components removal and replacement
- How to remove and replace brake system mechanical, electrical and hydraulic units and components for the classification of vehicle worked upon
- How to select and use sealants, seals, fittings and fasteners
- How to test and evaluate the performance of replacement brake system units and components and the reassembled system against the vehicle
- Operating specifications and any legal requirements
- The use of appropriate test methods
- When replacement units and components must meet the original equipment specification (OES) for warranty or other requirements
- How to work safely avoiding damage to other vehicle systems, units and components and contact with leakage and hazardous substances

## **Required Skills**

The individual needs to demonstrate the following skills

- Proficient in ICT:
- Time management;
- Problem solving;
- Communications (verbal and written);
- Planning;
- Decision making;
- Multitasking;
- First aid:
- Report writing;
  - o Driving

#### FOUNDATION SKILLS

# The individual needs to demonstrate the following foundation skills:

- Communications (verbal and written);
- Proficient in ICT;
- Time management;
- Problem solving;
- Planning;
- Decision making;
- Multitasking;
- First aid:
- Report writing;
  - o Driving.

#### **EVIDENCE GUIDE**

This provides advice on assessment and must be in conjunction with the performance criteria,

required skills and knowledge and range.

Critical Aspects of     Competency	Assessment requires evidence that the candidate:
	1.1 Worked in a safe and clean environment
	1.2 Diagnosed vehicle electrical system
	1.3 Rectified electrical defects
	1.4 Installed aftermarket accessories
	1.5 Generated and shared electrical
	system serving report
2. Resource Implications	The following resources must be
	provided:
	General workshop equipped for
	servicing vehicle electrical systems;
	2.2 Electronic diagnostic equipment;
	2.3 Multi-meters;
	2.4 Ignition test equipment.
2 M-41-1- C A	
3. Methods of Assessment	Competency may be assessed through:
3. Methods of Assessment	3.1 Observation with the use of
3. Methods of Assessment	3.1 Observation with the use of checklists;
3. Methods of Assessment	<ul><li>3.1 Observation with the use of checklists;</li><li>3.2 Verbal questioning during practical</li></ul>
3. Methods of Assessment	<ul><li>3.1 Observation with the use of checklists;</li><li>3.2 Verbal questioning during practical activities to test underpinning</li></ul>
3. Methods of Assessment	<ul><li>3.1 Observation with the use of checklists;</li><li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li></ul>
3. Methods of Assessment	<ul><li>3.1 Observation with the use of checklists;</li><li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li><li>3.3 Short-answer tests to assess</li></ul>
3. Methods of Assessment	<ul> <li>3.1 Observation with the use of checklists;</li> <li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li> <li>3.3 Short-answer tests to assess understanding of vehicle electrical</li> </ul>
3. Methods of Assessment	<ul> <li>3.1 Observation with the use of checklists;</li> <li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li> <li>3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and</li> </ul>
	<ul> <li>3.1 Observation with the use of checklists;</li> <li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li> <li>3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and operating principles.</li> </ul>
Context of Assessment  4. Context of Assessment	<ul> <li>3.1 Observation with the use of checklists;</li> <li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li> <li>3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and operating principles.</li> <li>Competency may be assessed</li> </ul>
	<ul> <li>3.1 Observation with the use of checklists;</li> <li>3.2 Verbal questioning during practical activities to test underpinning knowledge;</li> <li>3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and operating principles.</li> <li>Competency may be assessed individually in an actual</li> </ul>
	3.1 Observation with the use of checklists; 3.2 Verbal questioning during practical activities to test underpinning knowledge; 3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and operating principles.  Competency may be assessed individually in an actual workplace or in work-simulated
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	3.1 Observation with the use of checklists; 3.2 Verbal questioning during practical activities to test underpinning knowledge; 3.3 Short-answer tests to assess understanding of vehicle electrical systems, their construction and operating principles.  Competency may be assessed individually in an actual workplace or in work-simulated

assessment	integrated basis with others within this
	occupational sector.